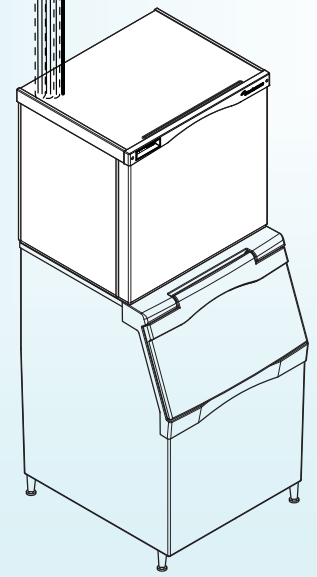


# Prodigy Eclipse Cuber Technical Training



- 600
- 800
- 1000
- 1200
- 1400
- 1800
- 2000

# In This Presentation

- What Eclipse is
- Components and their functions
- Installation
- Operation
- Maintenance
- Service Diagnosis

# The Prodigy Eclipse System

- The remote system is made up of three parts:
  - Ice Making Section or Head Unit - 115 volt
  - Compressor Package - 208-230 volt
  - Condenser - 208-230 volt
- Flexible Modular System
  - 4 ice making heads, 6 compressor packages and 3 condensers can be combined to make 8 different capacity systems from 600 lb to 2000 lb

# Prodigy Eclipse Heads

- Platforms

- 30" wide, 29" tall head – 1400 to 2000 lb

- EH430

- 30" wide, 23" tall heads

- EH130 – 600 lb with C0600CP

- EH330 – 1200 lb with C1200CP

- 22" wide head – 600 to 1000 lb

- EH222

- Two cube sizes for each head

- Small – half dice - any

- Medium – full dice, all except EH222 600 lb.

# Ice Making Section – the Head

- Remote Low Side Heads
- EH222
  - 22” wide by 16.5” deep
- EH130, EH330, EH430
  - 30” wide by 24” deep
    - EH430 is 29” high
    - EH130 and EH330 are 23” high



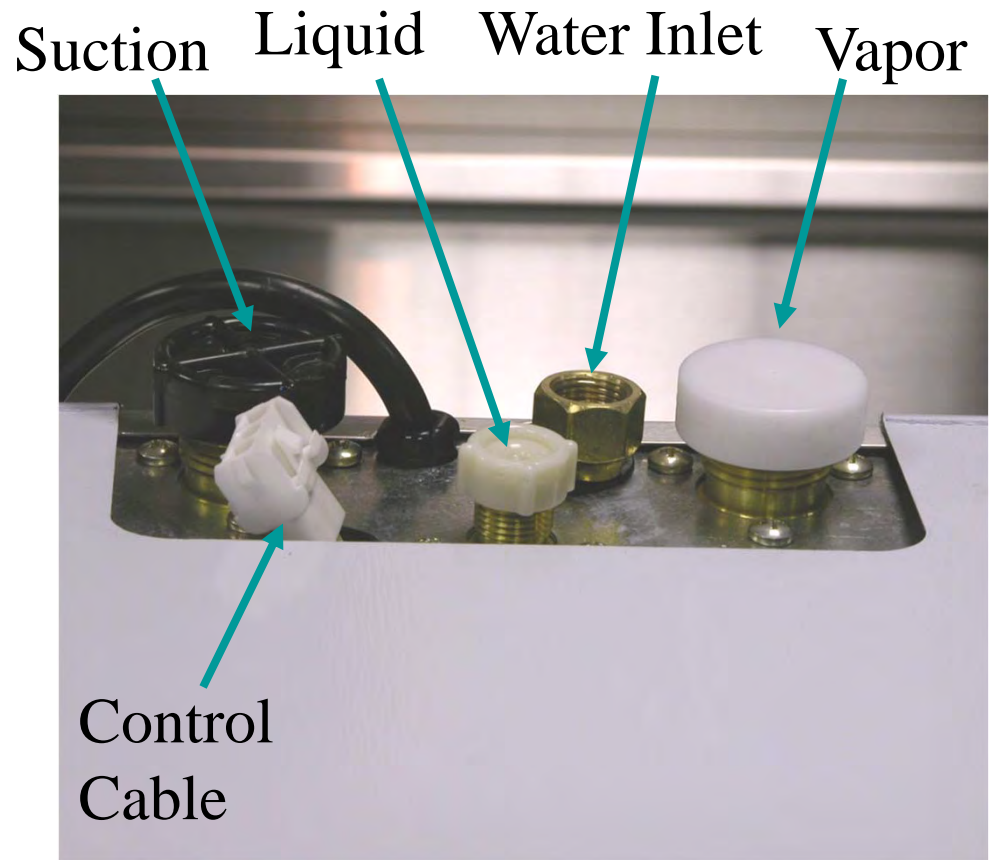
EH222



EH130, EH330, EH430

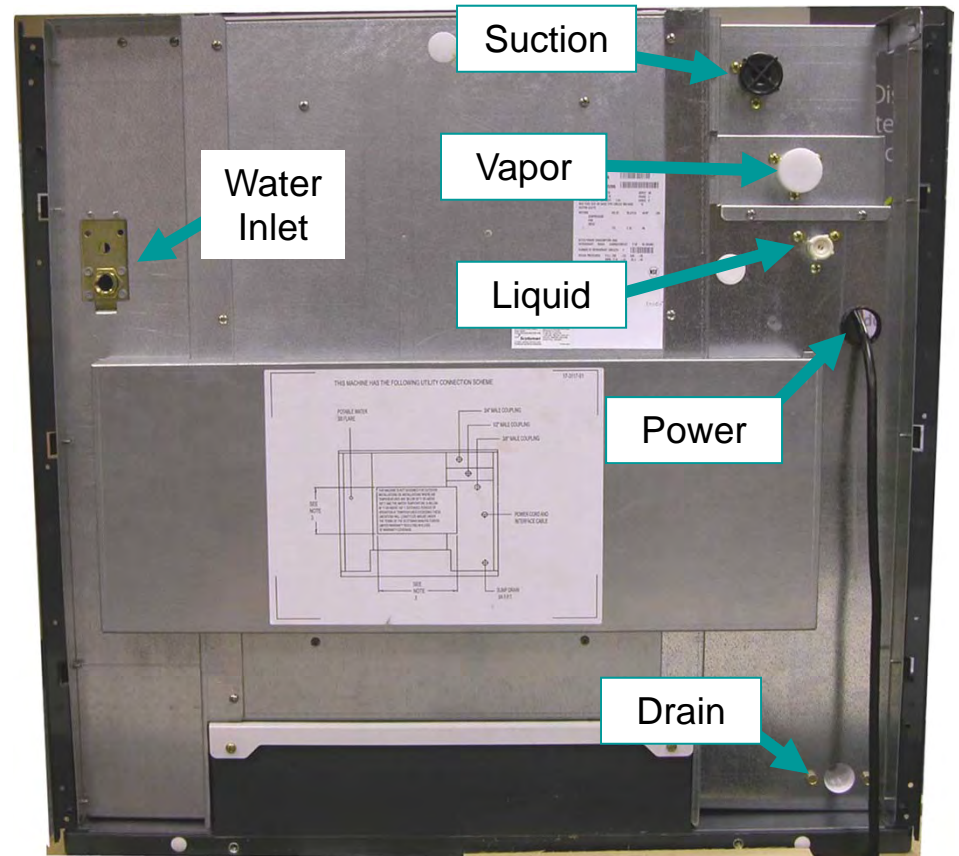
# EH222 Head

- Refrigerant Tube Connections
  - Vapor
  - Liquid
  - Suction
- Connections at center of the back of the top panel



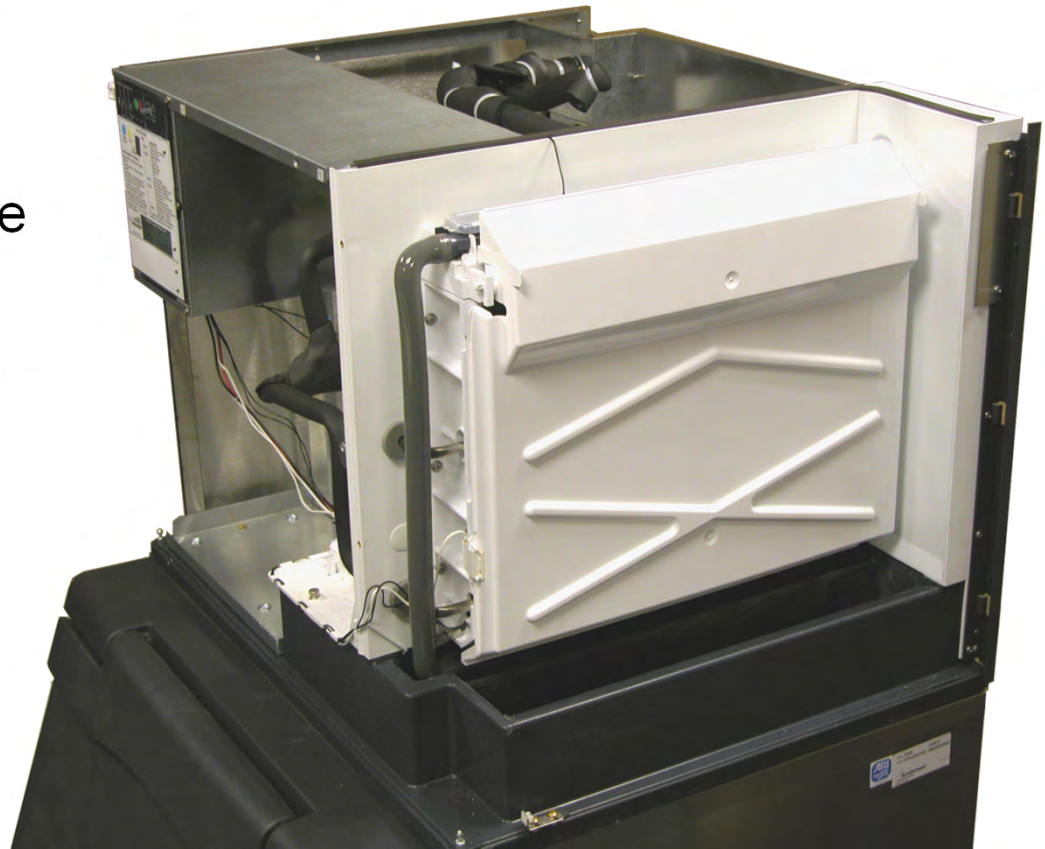
# EH130, EH330, EH430 Heads

- Refrigerant Tube Connections
  - Vapor
  - Liquid
  - Suction
- Connections at the back of the cabinet
  - Tubing can route up or back



# EH130 Head

- Single, 12 inch evaporator
  - Cabinet has
    - Pump
    - Inlet water valve
    - Purge valve
    - Control system
    - TXV
    - Vapor valve





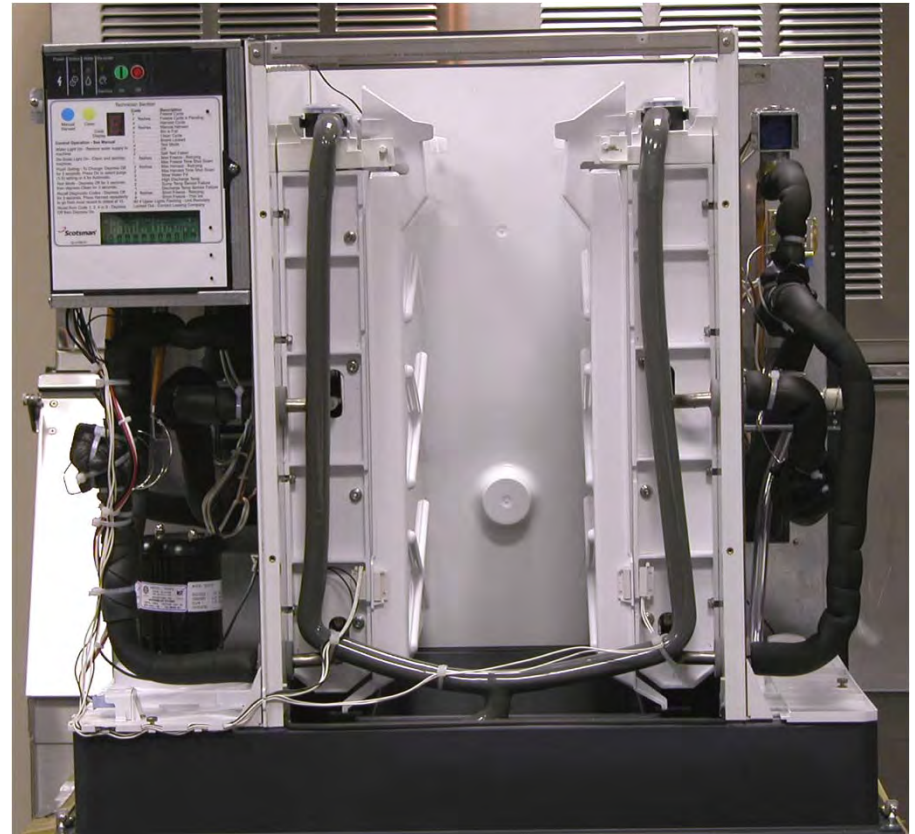
# EH222 Head

- Ice making compartment
  - One evaporator – faces front
  - Controller in front of curtain



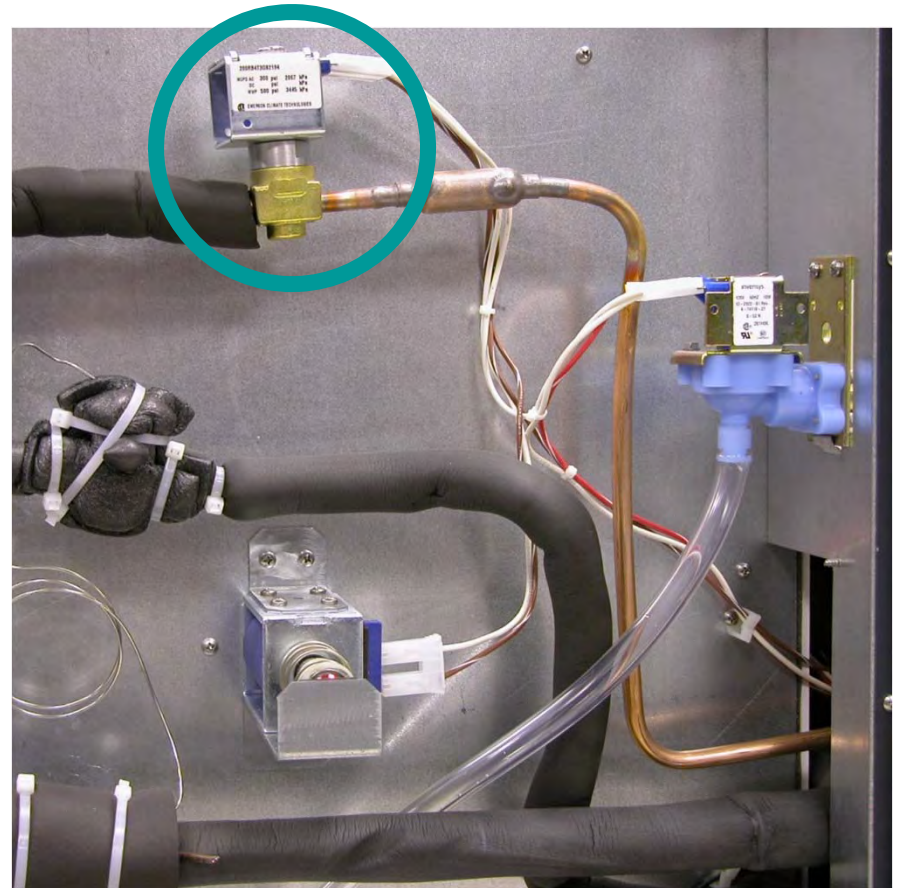
# EH330, EH430 Head

- Ice making compartment
  - Two evaporators – face each other
  - Two expansion valves
  - Two vapor valves
- Vari-Smart ice level control system is a field installed **option**



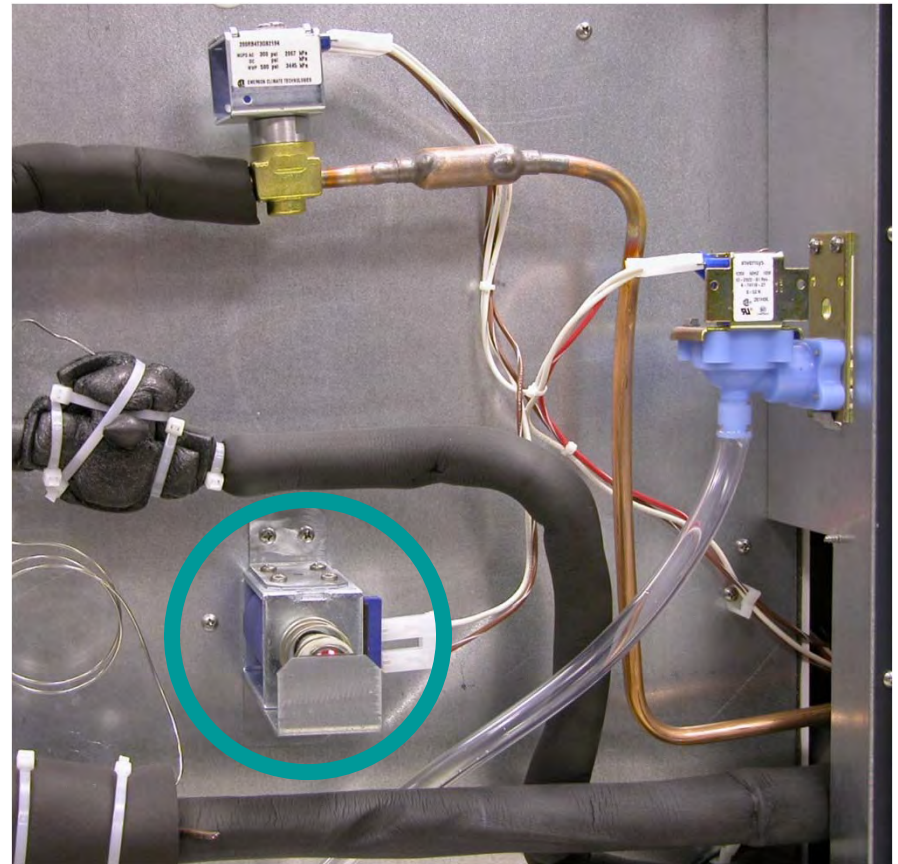
# Vapor Inlet Valve

- Purpose: Opens during harvest to allow vapor to enter the evaporators
- 115 volt coil
- One per evaporator



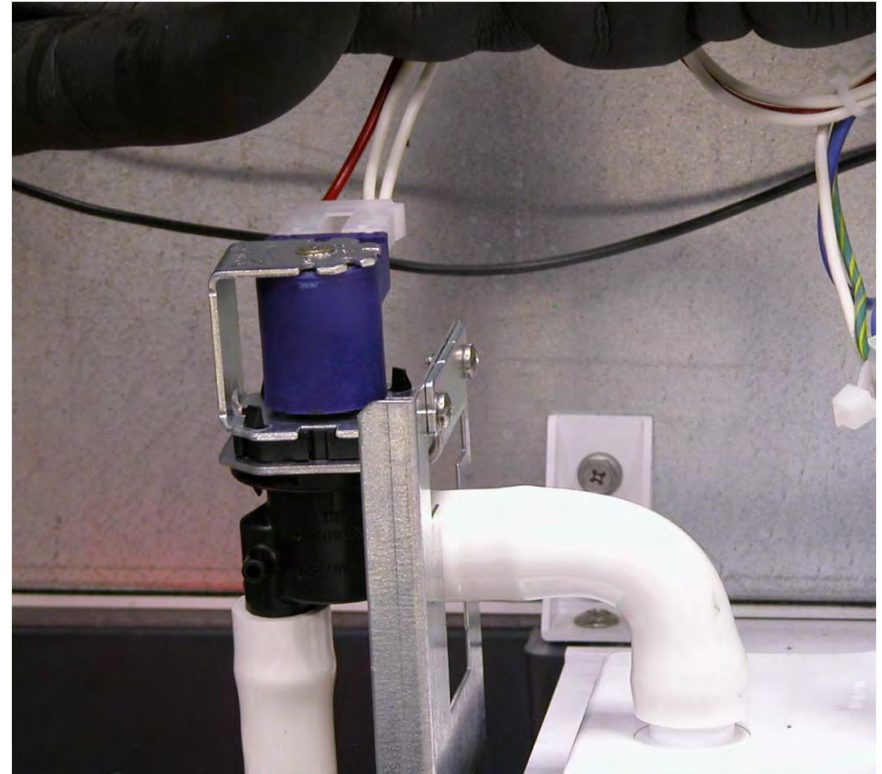
# Harvest Assist Solenoid

- Purpose: Adds extra force to back of ice to aid in harvest
- One per evaporator
- 115 volt coil
  - Do not use ohmmeter to check for continuity on this coil, will give false open reading



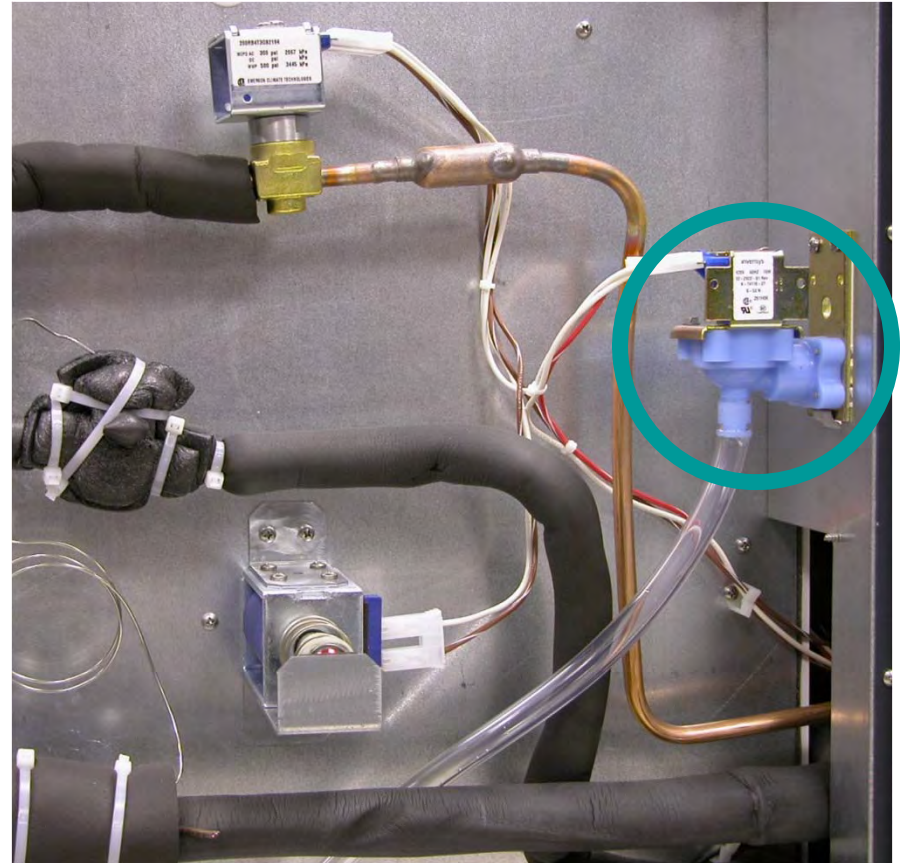
# Purge Valve

- 115 volt coil
- Opens to drain the reservoir during harvest
  - Do not use ohmmeter to check for continuity on this coil, will give false open reading



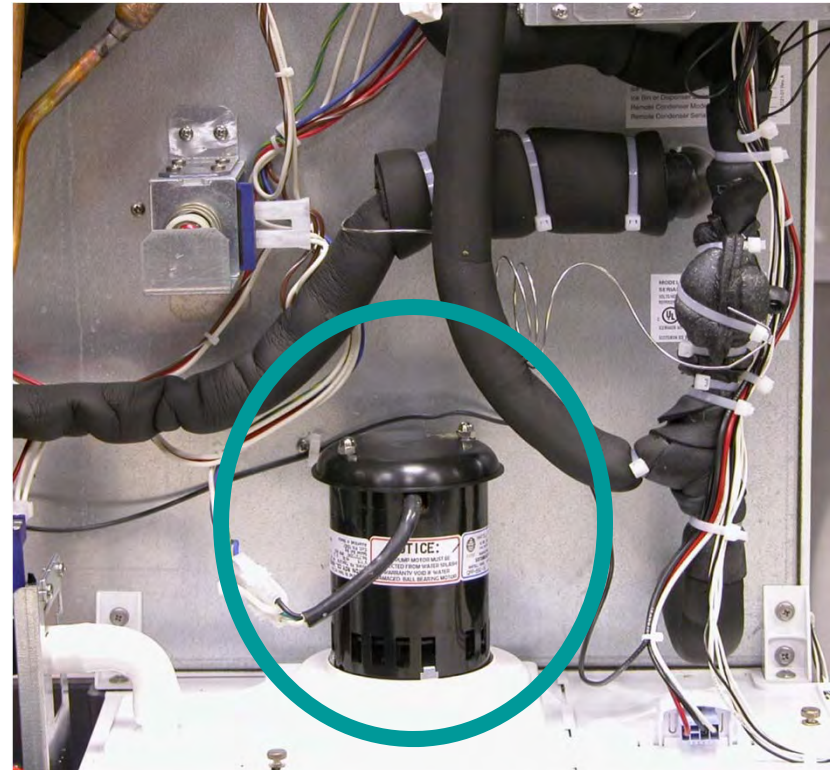
# Inlet Water Solenoid Valve

- Purpose: Opens to add water and fill reservoir
  - Fills at beginning of freeze
  - Should only fill once per cycle
    - Can add water anytime the water level sensor mid probe is dry
    - 115 volt coil



# Water Pump

- 115 volt pump
- Pedestal type
- Pump motor separated from reservoir
  - Keeps motor drier
  - Motor cap keeps condensation off motor



# Controller

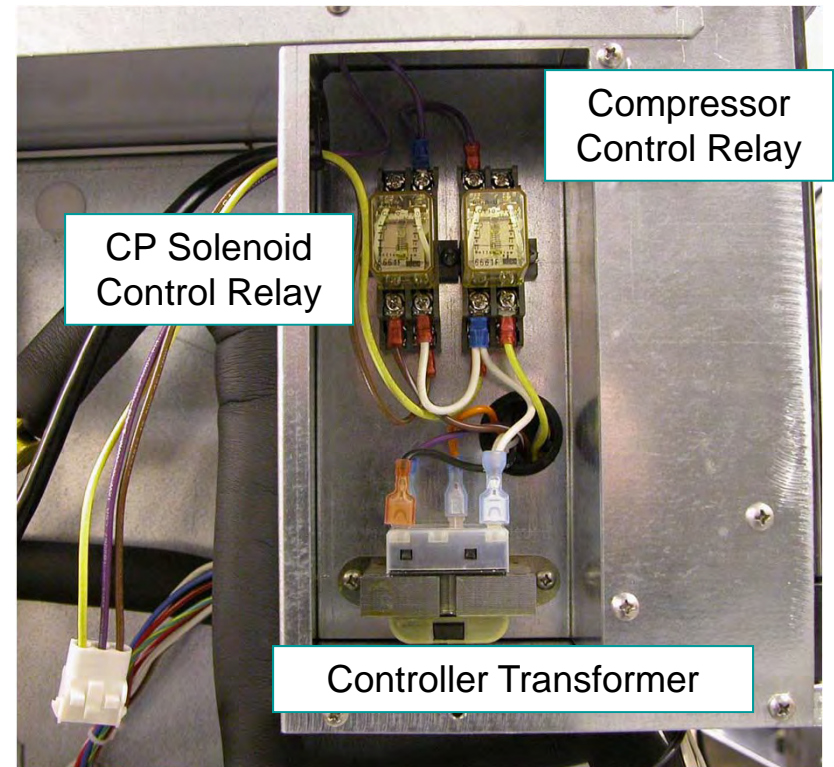
- AutoAlert external indicator lights
  - Indicate power, status, water availability and need for maintenance
- WaterSense adaptive purge control
  - Automatically selects the proper water purge level based on local water conditions





# Electrical Box

- Two relays to operate the condensing unit
  - Compressor contactor
  - Solenoids
- Control wire connection nearby
  - Wire routes to compressor package
  - Controls contactor and solenoid valves

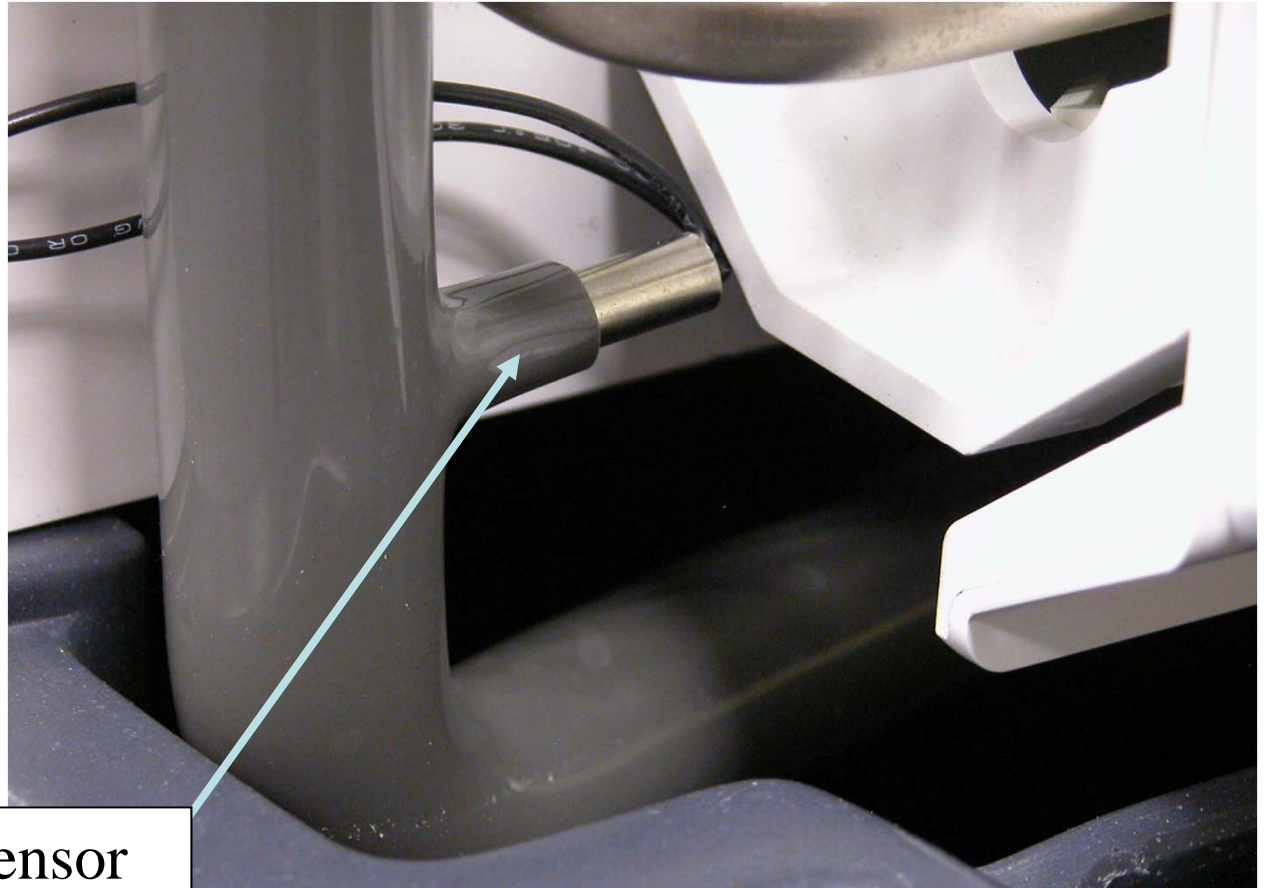


Control Wire Connection

# EH222 Freezing Compartment



# Temperature Sensor



Water Temp Sensor

# Curtain Switch

- EH222 – located to the left of the curtain
- When curtain is open, switch is open.
  - Curtain switch indicator light on controller will be ON when open.
    - EH130 and EH222 will always have one curtain switch light on.



# Vari-Smart

- Adjustable ice level
  - Standard on EH222
  - Optional on all others



Adjustment Knob

# Compressor Packages (CP Unit)

- Seven models
    - For EH130
      - C0600CP
    - For EH222
      - C0600CP
      - C0800CP
      - C1410CP
    - For EH430
      - C1410CP
      - C1800CP
      - C2000CP
    - For EH330
      - C1200CP
- Diagram illustrating shared compressor packages:
- C0600CP is shared between EH130 and EH222.
  - C1410CP is shared between EH222 and EH430.

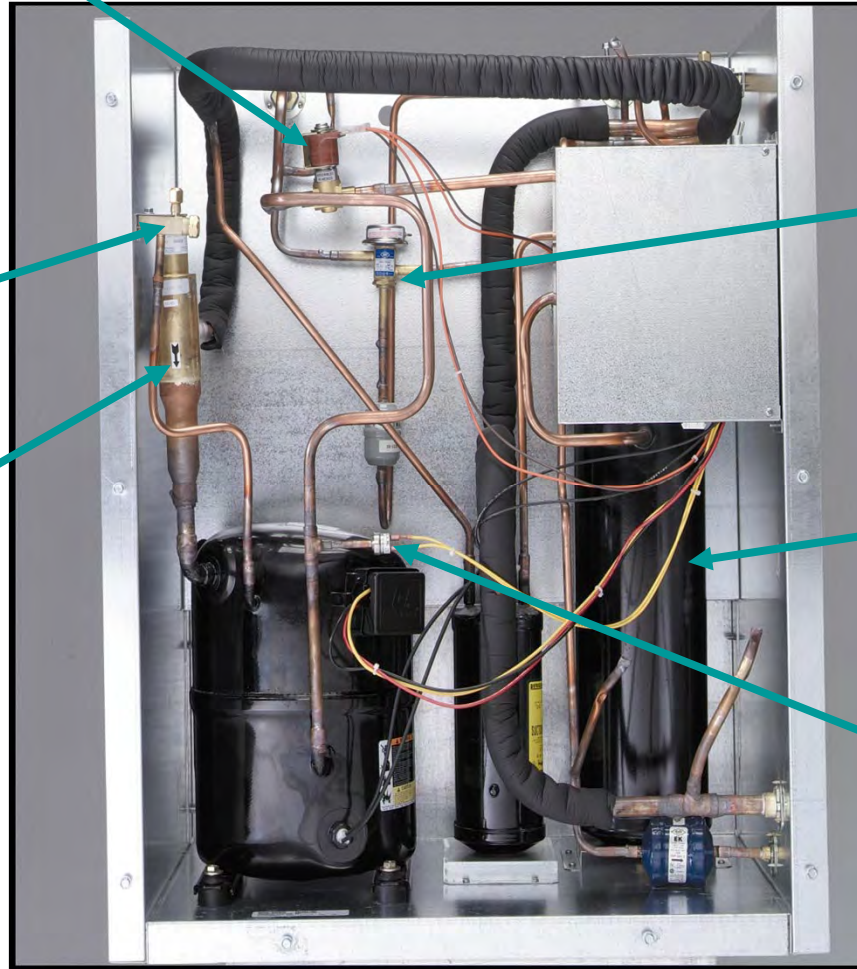


# CP Unit

Condenser Bypass Valve

Low Side  
Access Valve

CPR Valve



Headmaster

Receiver

High  
Pressure Cut  
Out - Auto  
Reset

# Crankcase Pressure Regulator

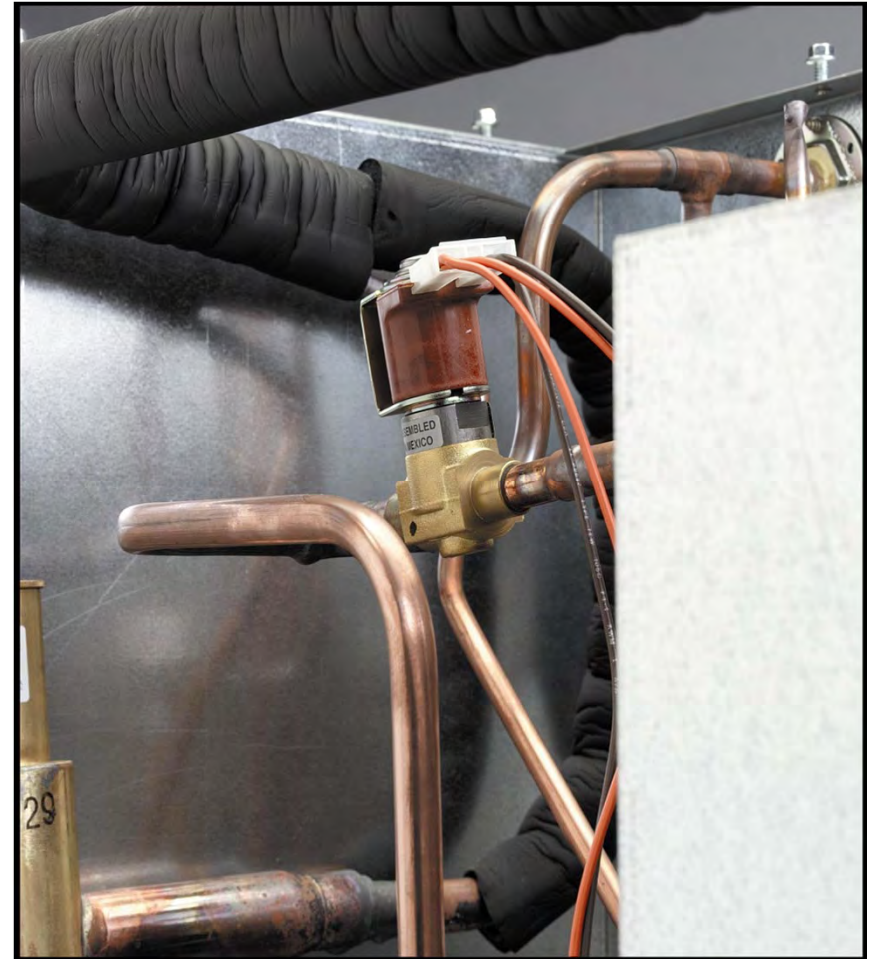
- CPR valve restricts compressor dome pressure during harvest
  - 55 to 60 PSIG
  - Pre-set - don't adjust it!
- Low Side Access valve connected to compressor dome, has access to evaporator pressure during freeze, but not during harvest





# Condenser Bypass Valve

- Normally Closed, opens during harvest
- Bypasses condenser coil and directs discharge gas to vapor line



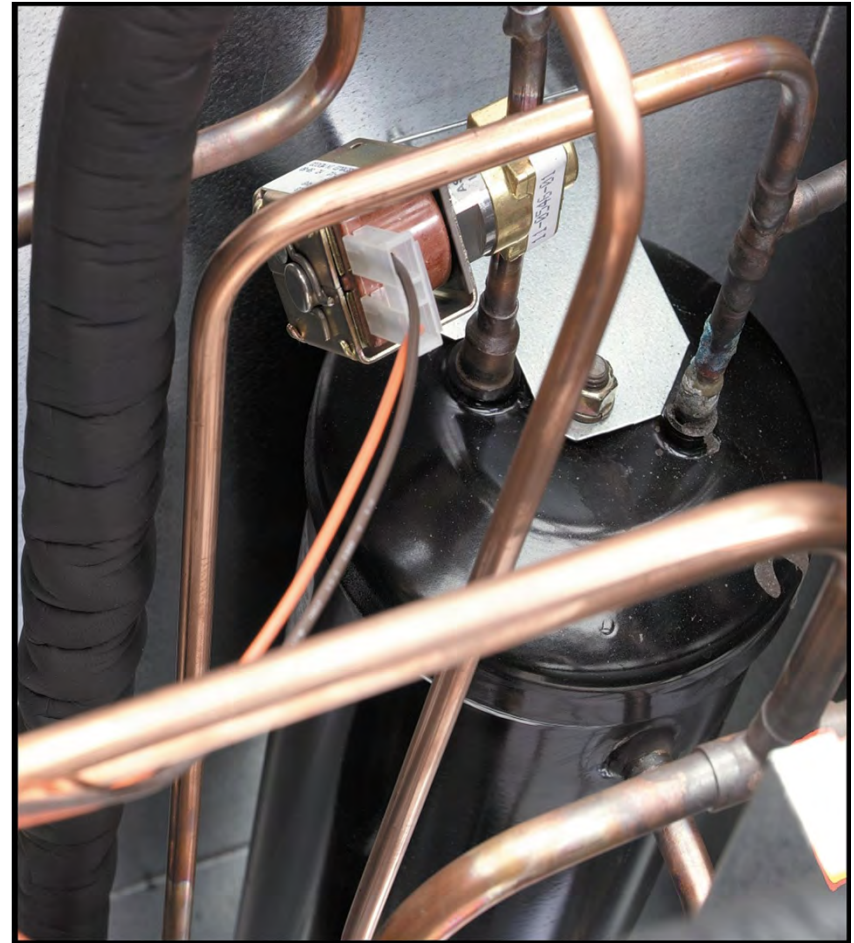
# Headmaster

- Maintains discharge pressure during freeze
- Active at any temp below 70°F.
  - Rated at 217 PSIG, freeze cycle pressure may be between 220 and 230 during cold ambient operation



# Liquid Inlet Valve

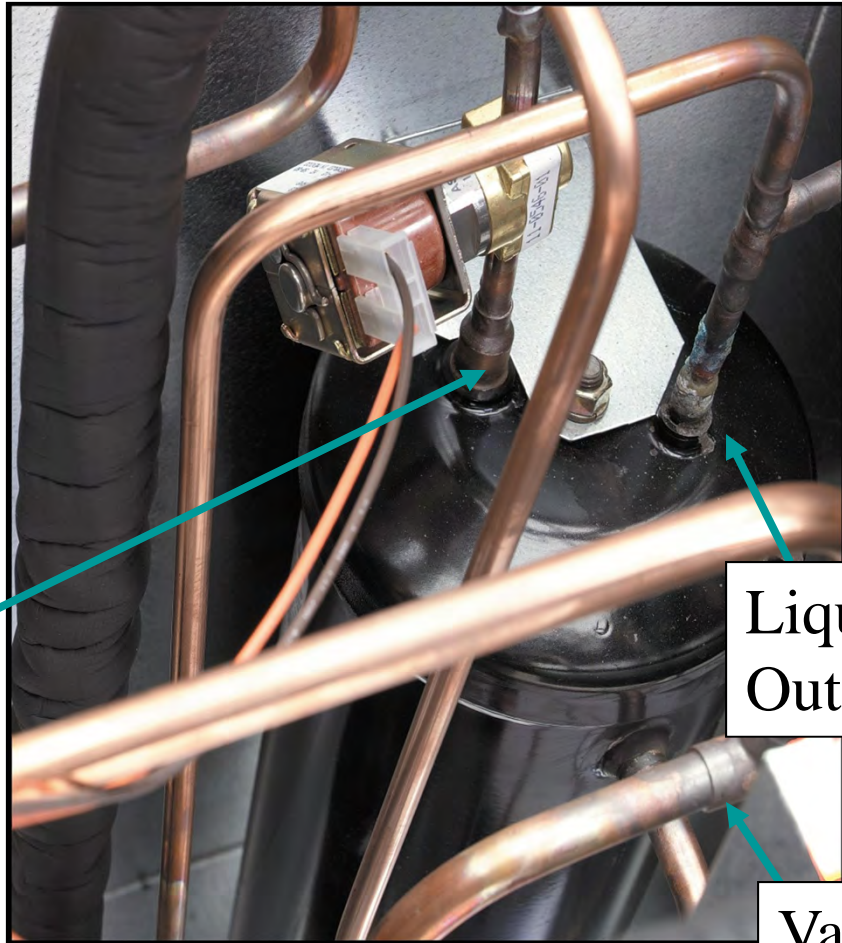
- Normally Open, closes during harvest
- Controls liquid flow into receiver
- Isolates refrigerant in condenser during harvest
- Improves cycle time



# Receiver

- Shipped with system charge
- Three ports
  - Liquid inlet
  - Liquid outlet
  - Vapor outlet

Liquid  
Inlet

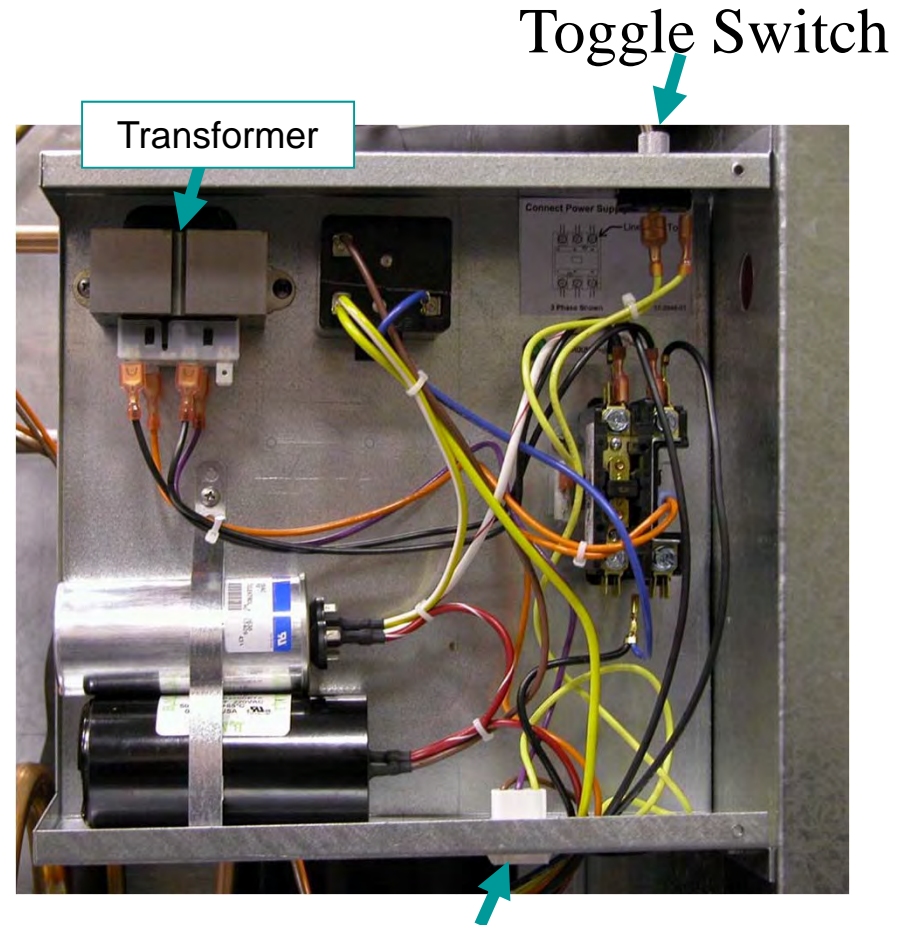


Liquid  
Out

Vapor  
Out

# Electrical Box

- Transformer to power EH relays
- Toggle switch controls condensing unit
- Control Wire connection from EH to control the system
- Electrical power connected at contactor
- Remote condenser fan connects at contactor



Control Wire Connection

# Single Circuit Condensers

- Three models
  - ERC680 – for 600s and 800s
  - ERC1086 – for 1000s, 1200s and 1400s
  - ERC2086 – for 1800s and 2000s
- No headmaster in condenser
  - Headmaster is in CP unit

# Two Circuit Condensers

- Prodigy Eclipse
  - ER2C6810 for any combination of one or two 600, 800 and 1000 systems
  - ER2C1316 is a two circuit model for one or two 1400 systems

# System Installation

- Must match components to create system





## 22" System Combos

- 600 -
  - EH222SL, C0600CP, ERC680
- 800 -
  - EH222, C0800CP, ERC680
- 1000 -
  - EH222, C1410CP, ERC1086
- CP units may also be connected to approved central condenser coil using tubing kit RTE10
  - Coil must NOT have headmaster

## 23" tall 30" wide System Combos

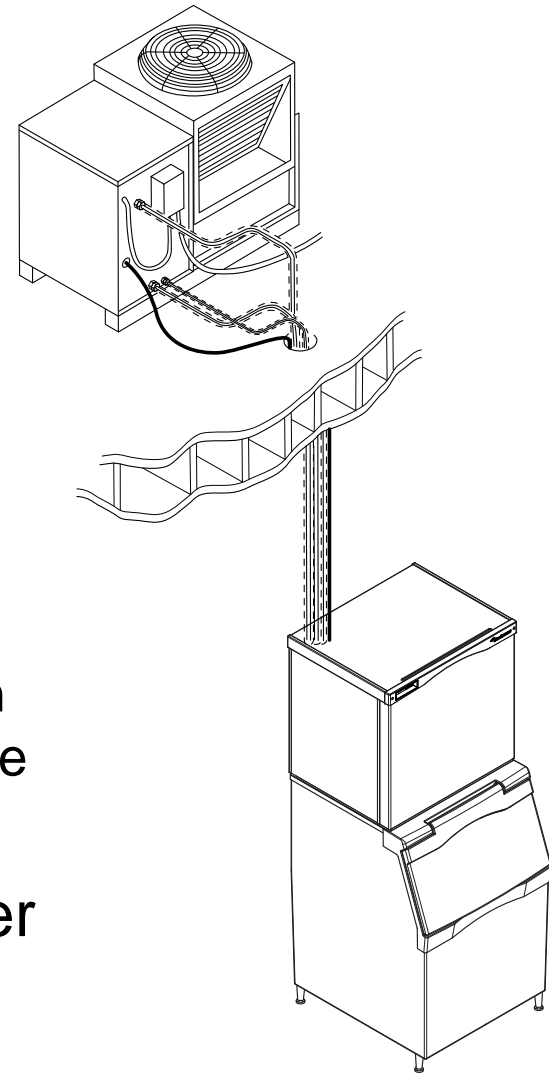
- 600 –
  - EH130, C0600CP, ERC680
- 1200 -
  - EH330, C1200CP, ERC1086

# High Capacity 30" System Combos

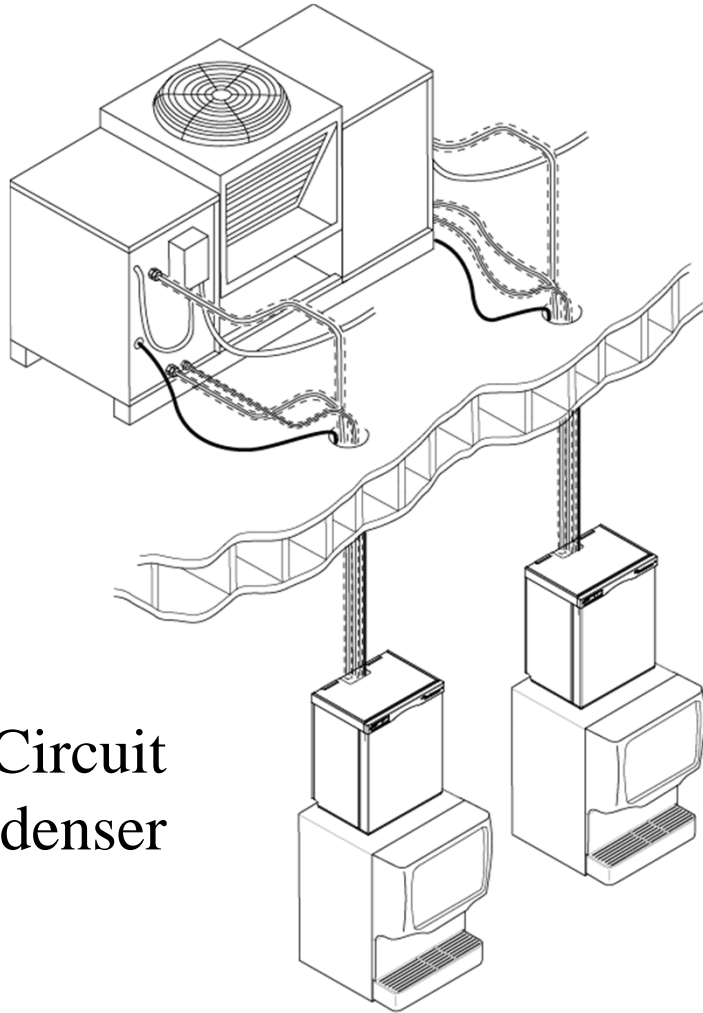
- 1400 -
  - EH430, C1410CP, ERC1086
- 1800 -
  - EH430, C1800CP, ERC2086
- 2000 -
  - EH430, C2000CP, ERC2086
- CP units may also be connected to approved central condenser coil using tubing kit RTE10
  - Coil must NOT have headmaster

# Equipment Location

- Head can be above or below condensing unit
  - If above, limit is 15 feet
- Pre-charged lines are used
  - 3RTE20, 35, 50 or 75 - EH
  - No extra refrigerant charge required
  - S trap in suction tube required when condensing unit is over 20' above ice making head
- Must have bin or dispenser adapter for the EH222 head

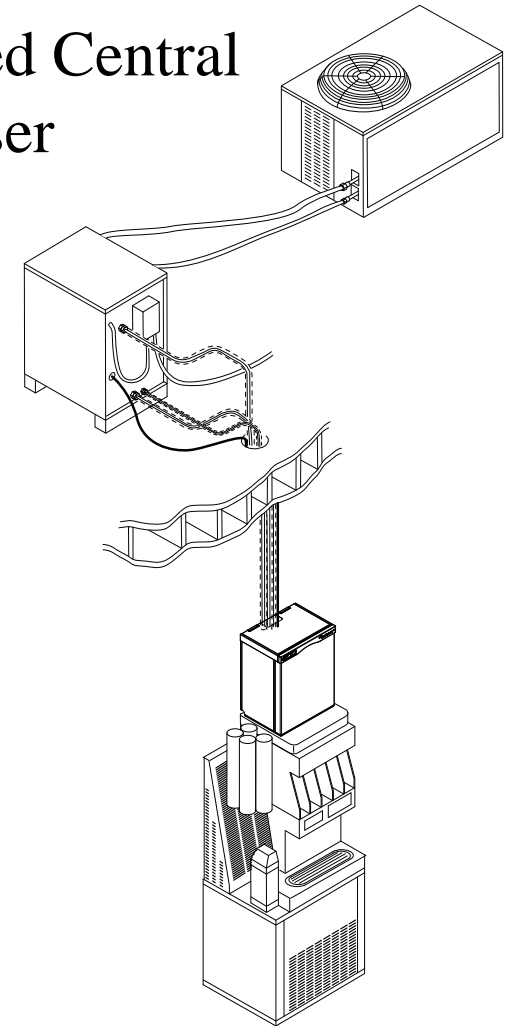


# Other Configurations



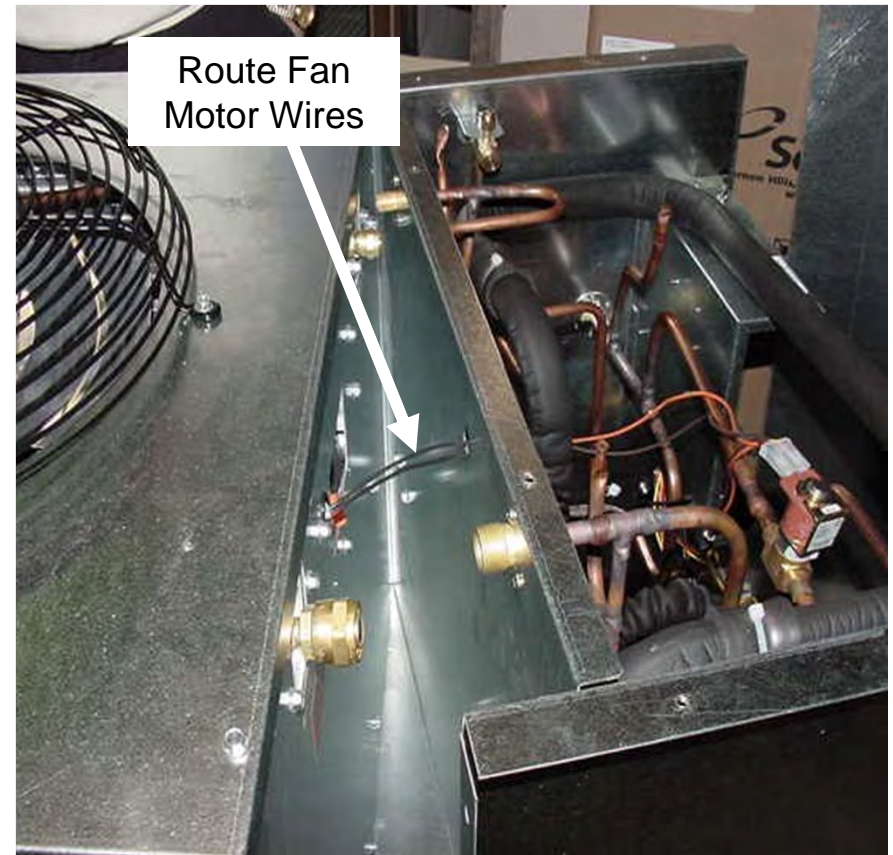
Two Circuit  
Condenser

Approved Central  
Condenser



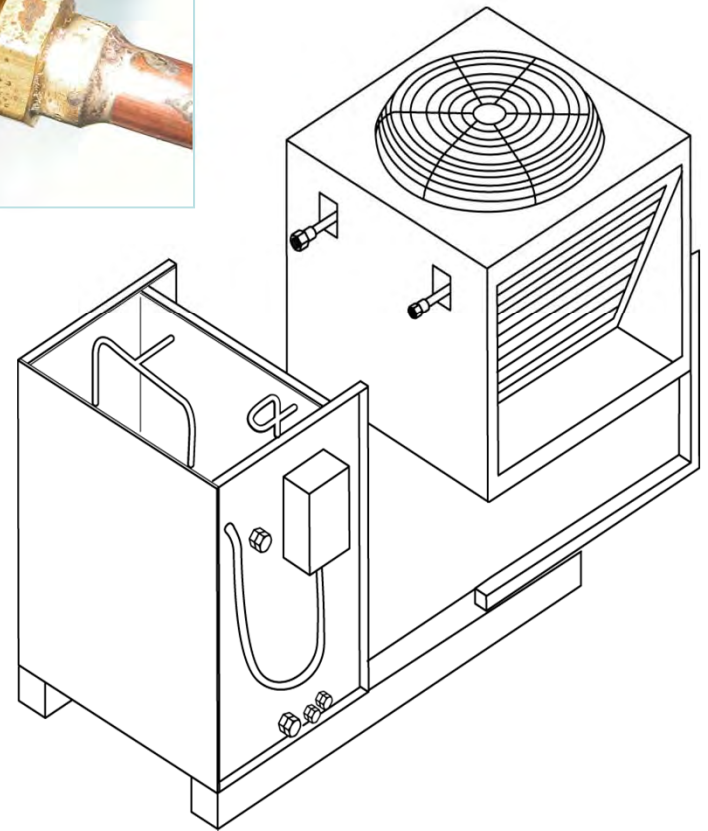
# Assemble Condensing Unit

- Modular system - connect CP to ERC
  - Assemble on roof or ground
  - ERC has back legs and two braces
    - Assemble legs and braces to condenser
  - Connect wires to junction box
  - Place ERC on back of CP - lip on CP holds ERC up



# Condensing Unit

- Fasten CP to ERC
- Connect liquid and discharge line connections
- Route wire to CP control box and connect to contactor



# Line Set – New for Prodigy

- Three tubes
- Reversible
- Head routing & which head determines which end goes to head
  - EH222
    - Up – use straight ends at head
  - EH130, EH330, EH430
    - Up – use 90 degree ends at head





# Line Set Installation

- Route lines in two groups
  - Liquid and Vapor
  - Suction separately for ease of routing
    - 3/4" tube requires careful handling
  - Check for holding charge before installation
  - Route control wire with line set
  - Only shorten if necessary

# Two Circuit Condenser Installs

- Mark Lines, Wires and CP Units
- Example:
  - Mark one unit “A”
  - Mark line set “A” and control wire “A”
  - Unit A’s pre-charged lines route to Unit A
  - Unit A’s control wire connects to Unit A
  - Confirm before connecting
- Start one unit at a time to confirm proper operation and control wire routing

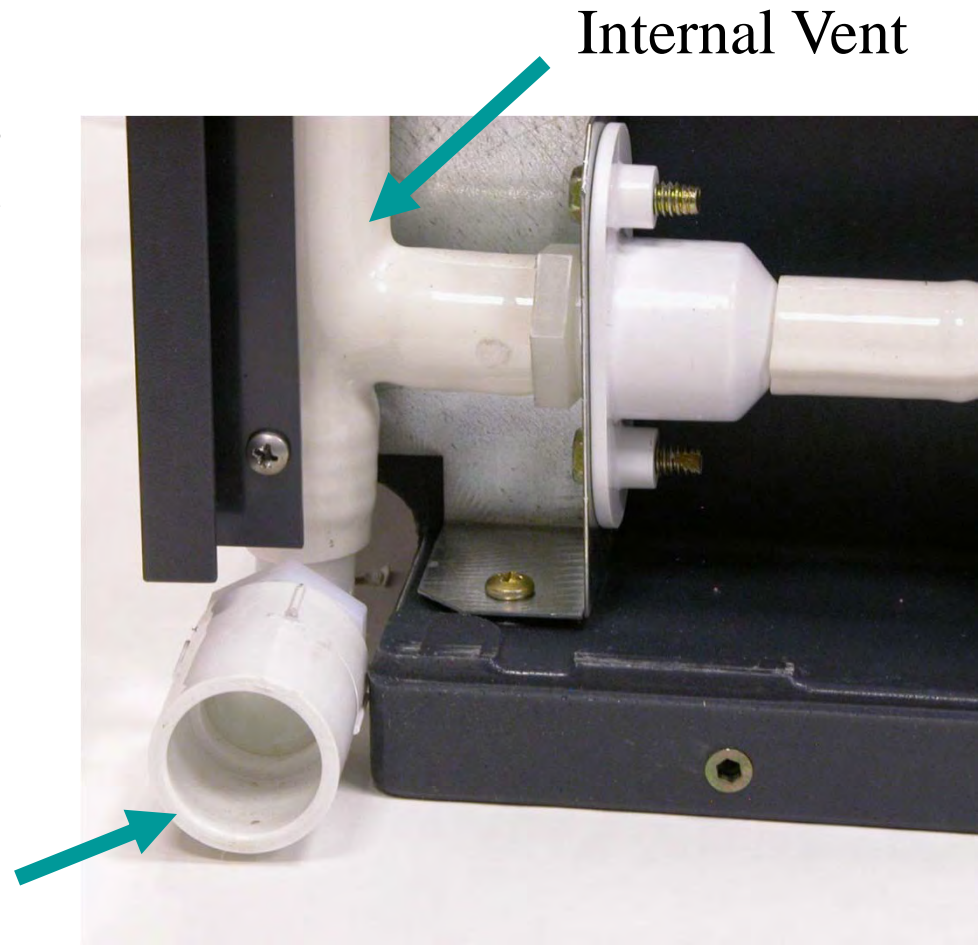
# Install Head

- Against wall capability
  - EH222 fully flush
  - EH130 limited by utility connections
  - EH330, EH430 limited by chase panel
- Drains left, right or back
- Water inlet and power inlet from the top or back
- Refrigerant line connections back or top
- 115 volt unit, cord provided

# Flush Installations - EH222

- Attach water inlet
  - 3/8" union flare ships in hardware package
- Attach drain - 3/4"
  - EH222 ships with drain hose fitting attached
  - EH222 no vent required, vent is internal

Drain Fitting Rotates to left, right or back.



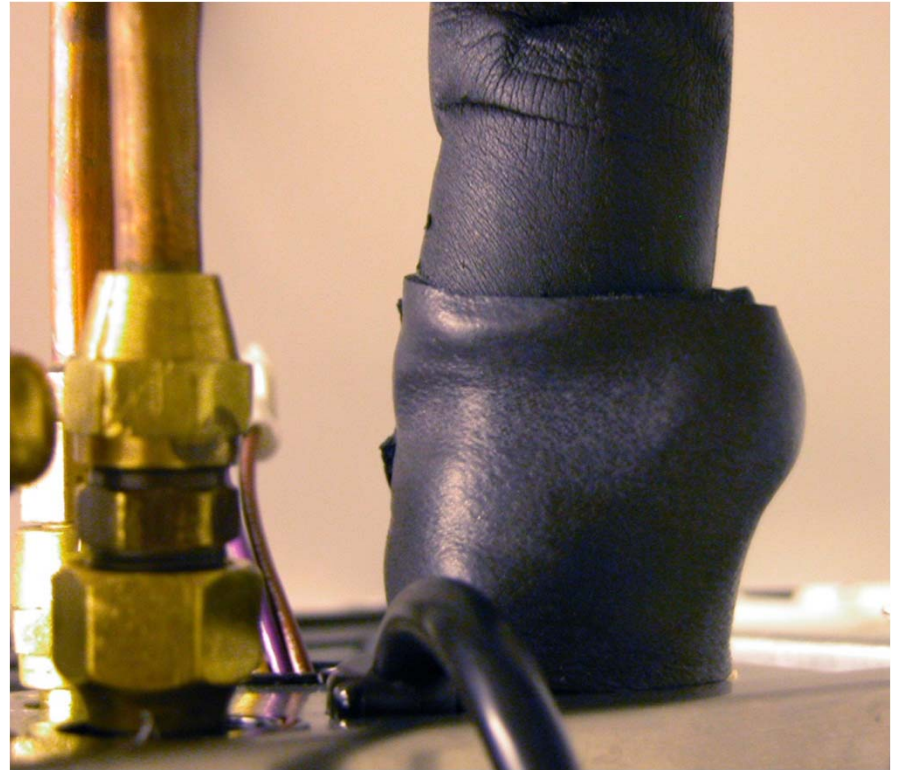
## EH222 - Place on Adapter

- Many different adapters
  - Gasket tape at mounting area
- Remove all panels
- Place unit
- Connect control wire



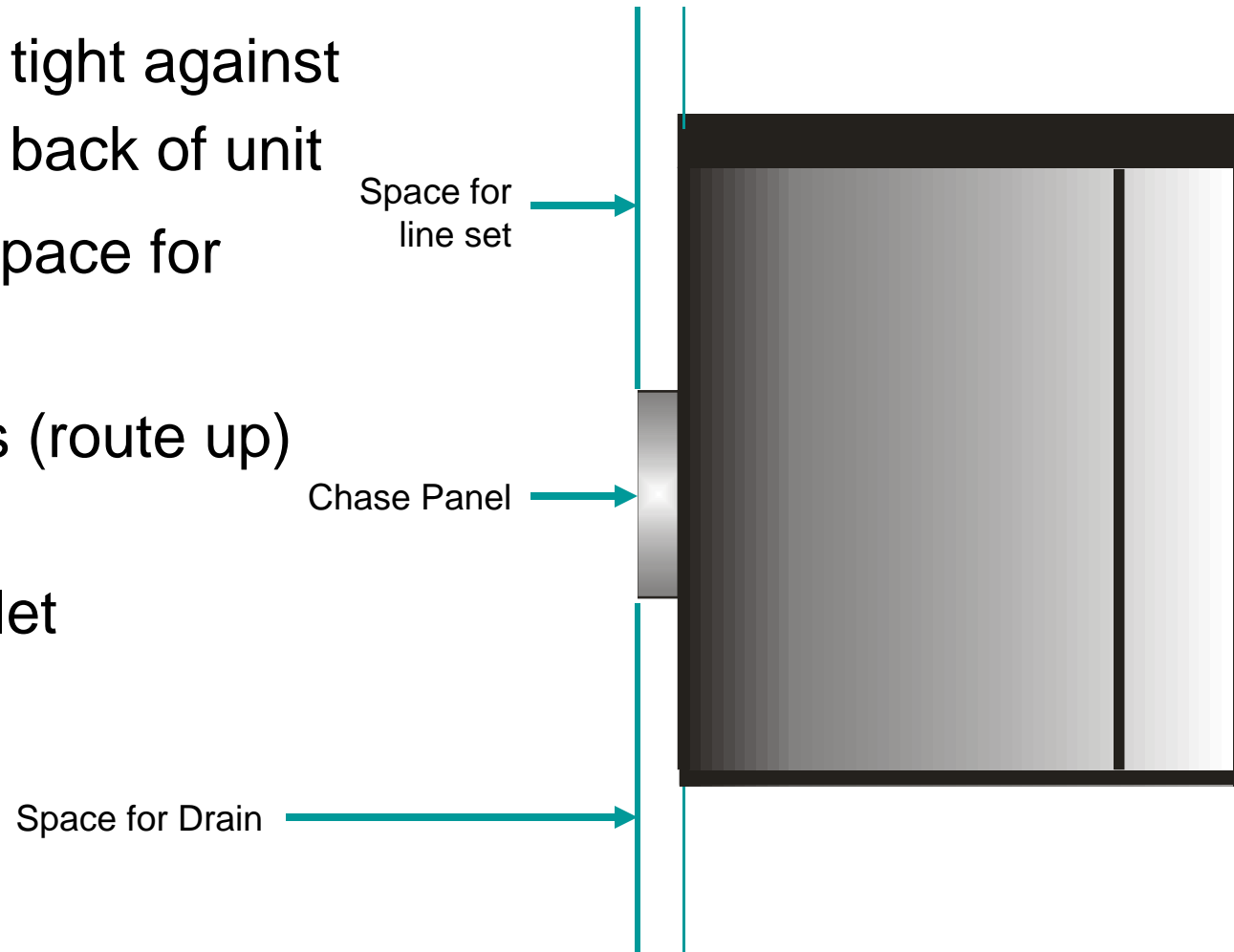
# Connect Pre-Charged Lines

- Add foam tape/cork tape to suction line nut
- Secure unit at sides or back with provided strap-clips



# Tight Installations – EH330 or EH430

- Chase panel tight against wall – gap to back of unit
- Gap allows space for tubing
  - Line sets (route up)
  - Drains
  - Water inlet



# Quick Connects

## Partial Assembly, One Thread Showing



Status: Not Ready, diaphragms partially pierced



# Quick Connects

## Partial Assembly, Threads are Flush



Status: Not Ready, diaphragms pierced but connection not leak proof.

# Quick Connects

## Completed Assembly



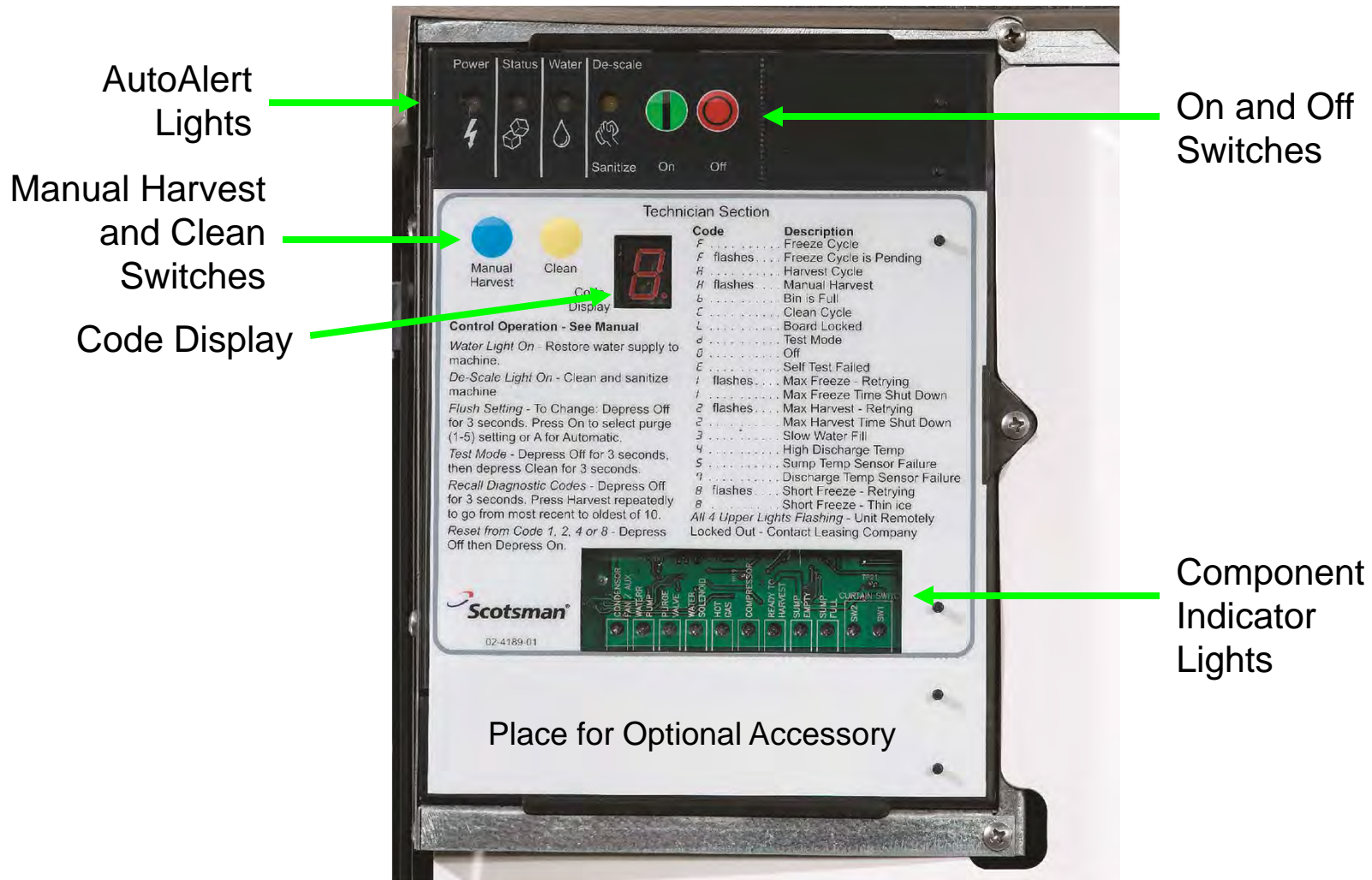
Status: Ready, diaphragms fully pierced and joint is leak proof

# Condensing Unit

- Connect precharged lines
  - Use refrigerant oil
  - Use two wrenches to prevent quick-connect diaphragm damage from rotating tube
- Connect control wire
- Connect power, check voltage




# Prodigy Controller



# Code Display

- Letter codes show operational status
- Number codes show shut down causes

Technician Section	
Code	Description
	
<i>F</i> . . . . .	Freeze Cycle
<i>F</i> flashes . . . . .	Freeze Cycle is Pending
<i>H</i> . . . . .	Harvest Cycle
<i>H</i> flashes . . . . .	Manual Harvest
<i>b</i> . . . . .	Bin is Full
<i>C</i> . . . . .	Clean Cycle
<i>L</i> . . . . .	Board Locked
<i>d</i> . . . . .	Test Mode
<i>O</i> . . . . .	Off
<i>E</i> . . . . .	Self Test Failed
<i>1</i> flashes . . . . .	Max Freeze - Retrying
<i>1</i> . . . . .	Max Freeze Time Shut Down
<i>2</i> flashes . . . . .	Max Harvest - Retrying
<i>2</i> . . . . .	Max Harvest Time Shut Down
<i>3</i> . . . . .	Slow Water Fill
<i>4</i> . . . . .	High Discharge Temp
<i>5</i> . . . . .	Sump Temp Sensor Failure
<i>7</i> . . . . .	Discharge Temp Sensor Failure
<i>8</i> flashes . . . . .	Short Freeze - Retrying
<i>8</i> . . . . .	Short Freeze - Thin ice
<i>All 4 Upper Lights Flashing</i> - Unit Remotely Locked Out - Contact Leasing Company	

## 5 Controller Shut Down Causes

- Exceeds limit on water fill time
  - 5 minutes
- Exceeds limit on maximum freeze time
  - 45 minutes
- Exceeds limit on maximum harvest time
  - 3.5 minutes
- End of freeze triggered too soon
  - Before 6 minutes into the freeze cycle
- Discharge temperature too high
  - Not used in Eclipse

# Controller Reaction

- Exceeds water fill time
  - Shuts down, attempts refill every 20 minutes
- Exceeds maximum freeze time
  - Completes harvest, tries another cycle
- Exceeds maximum harvest time
  - Shuts down, restarts after 50 minutes
- End of freeze triggered too soon
  - Completes timed harvest, tries another cycle.
- Discharge temperature exceeds 250 degrees F.
  - Not used in Eclipse

# Initial Start Up

- Check installation
  - Power
  - Water
  - Drain
  - Tube Routing
- No soak out needed
  - Plug in head unit
  - Push On to start





# Start Up

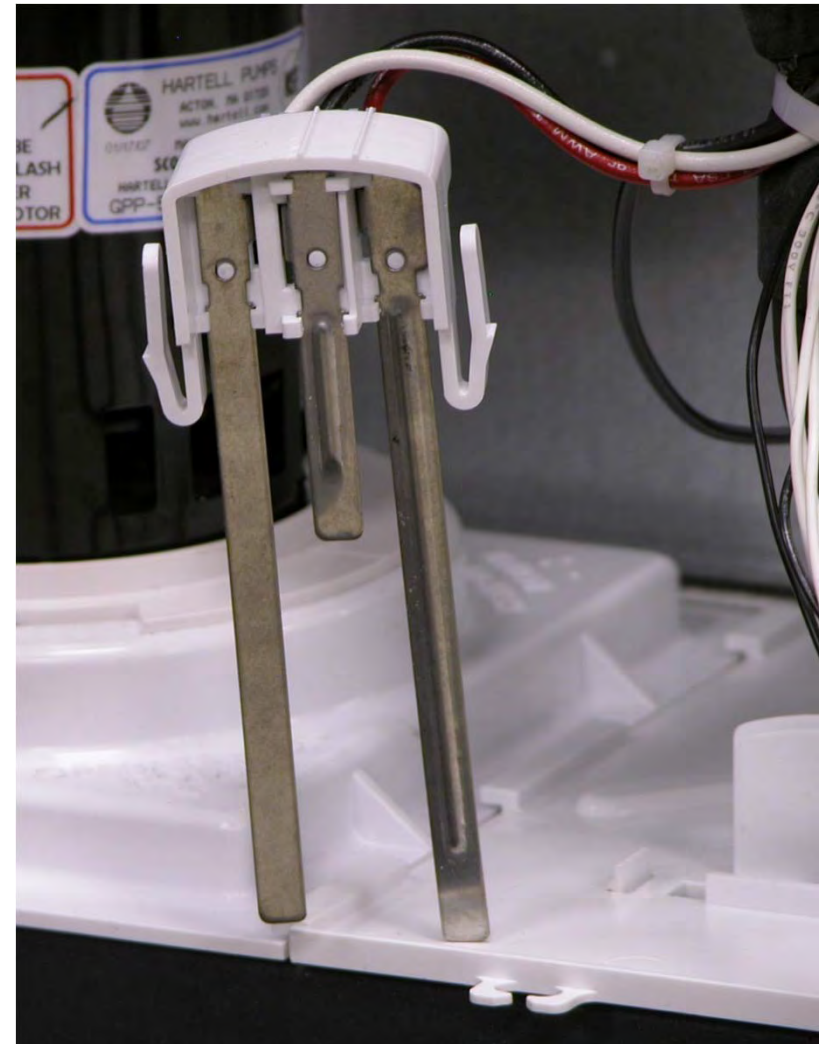
- EH head unit
  - Drains reservoir (pump and purge valve on)
  - Fills with water
  - Switches on Pump
  - Switches on Condensing Unit
    - Compressor and fan begin to operate
- Adjustments
  - Controller is factory set to automatically adjust purge level
  - Bridge thickness is also factory set

# Operation - Control System

- Prodigy control system
  - Water level sensor for
    - Reservoir water fill and empty
  - Ice Thickness Sensor to sense
    - End of freeze cycle
  - Curtain switch to sense
    - End of harvest
    - Bin full
  - Water temperature sensor for anti-slush process

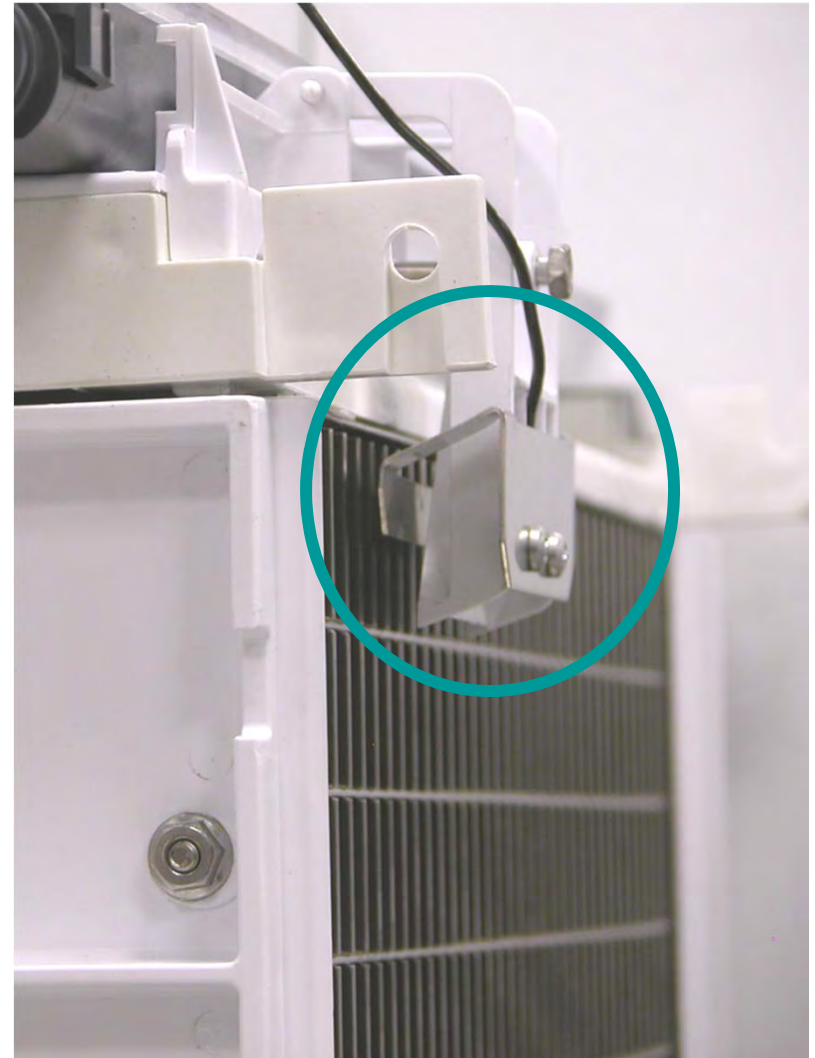
# Control Details

- Water level sensor
  - Three probes
    - Short
    - Mid-length
    - Long
  - Mid-length probe is dry
    - Sump empty, water refills
  - Short probe is wet
    - Sump full, water stops refilling



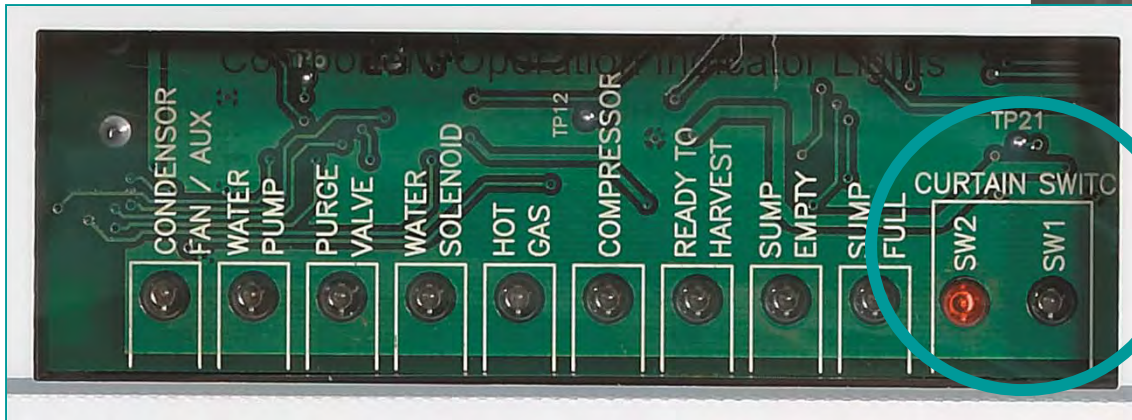
# Control Details

- Ice Thickness Sensor
  - Same on all Prodigy
  - Continuity probe
  - As the ice grows during freeze, the water flowing over it gets closer to the probe.
  - When water touches it for a few seconds, the freeze cycle ends.



# Control Details

- Curtain Switch
  - Magnetic reed switch
  - Open when curtain is open
  - Check with indicator light or ohmmeter



# Operation - Freeze

- Compressor: ON
- Water pump: ON
- Fan motor: ON
- Purge valve: OFF
- Inlet water solenoid: OFF
- Harvest assist solenoid: OFF
- Vapor valves: OFF
- Receiver inlet valve: OFF, but Open

# Operation - Harvest

- Condensing Unit may be located outside
  - Temperature Range between -20 and 120 F.
  - Receiver is with the condensing unit
  - Vapor line connects discharge gas and receiver vapor to vapor inlet line in ice making section
  - Vapor contains latent heat - even at sub-zero temperatures
  - Condensing vapor in the evaporators transfers the heat
  - Evaporators warm up and ice is released

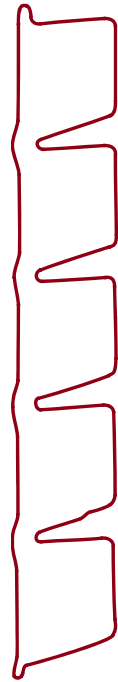
# Operation - Harvest Details

- Vapor inlet valve opens
- Condenser bypass valve opens
- Receiver inlet valve closes
- Reservoir is drained per the purge setting and refills.
  - Pump stops, purge valve closes
  - Reservoir refills
- Harvest continues until the curtain switch opens
  - EH430 must open both curtain switches

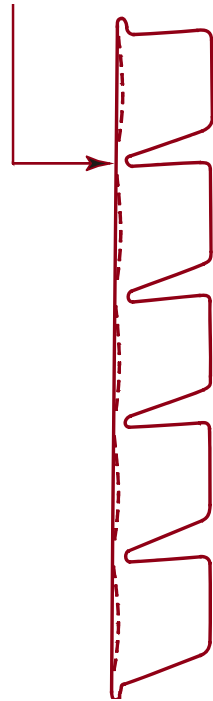


# Ice Bridge

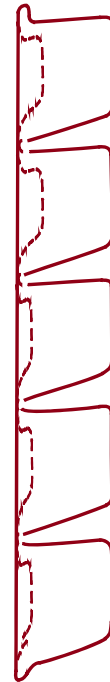
1/8" Bridge



Too Big



Just Right,  
Small cube



Just Right,  
Medium cube



Too Small

# EH222 Operation

- Freeze Cycle Time:
  - 1000 - between 6 and 18 minutes
  - 800 - between 10 and 21 minutes
  - 600 - between 13 and 31 minutes
- Harvest Cycle Time
  - 1000 - between 1 and 1.5 minutes
  - 800 - between 1 and 1.5 minutes
  - 600 - between 1 and 1.5 minutes

# EH130 Operation

- Freeze Cycle Time:
  - 9 to 11 minutes at 70/50
  - 11 to 13 minutes at 90/70
- Harvest Cycle Time
  - 30 to 90 seconds

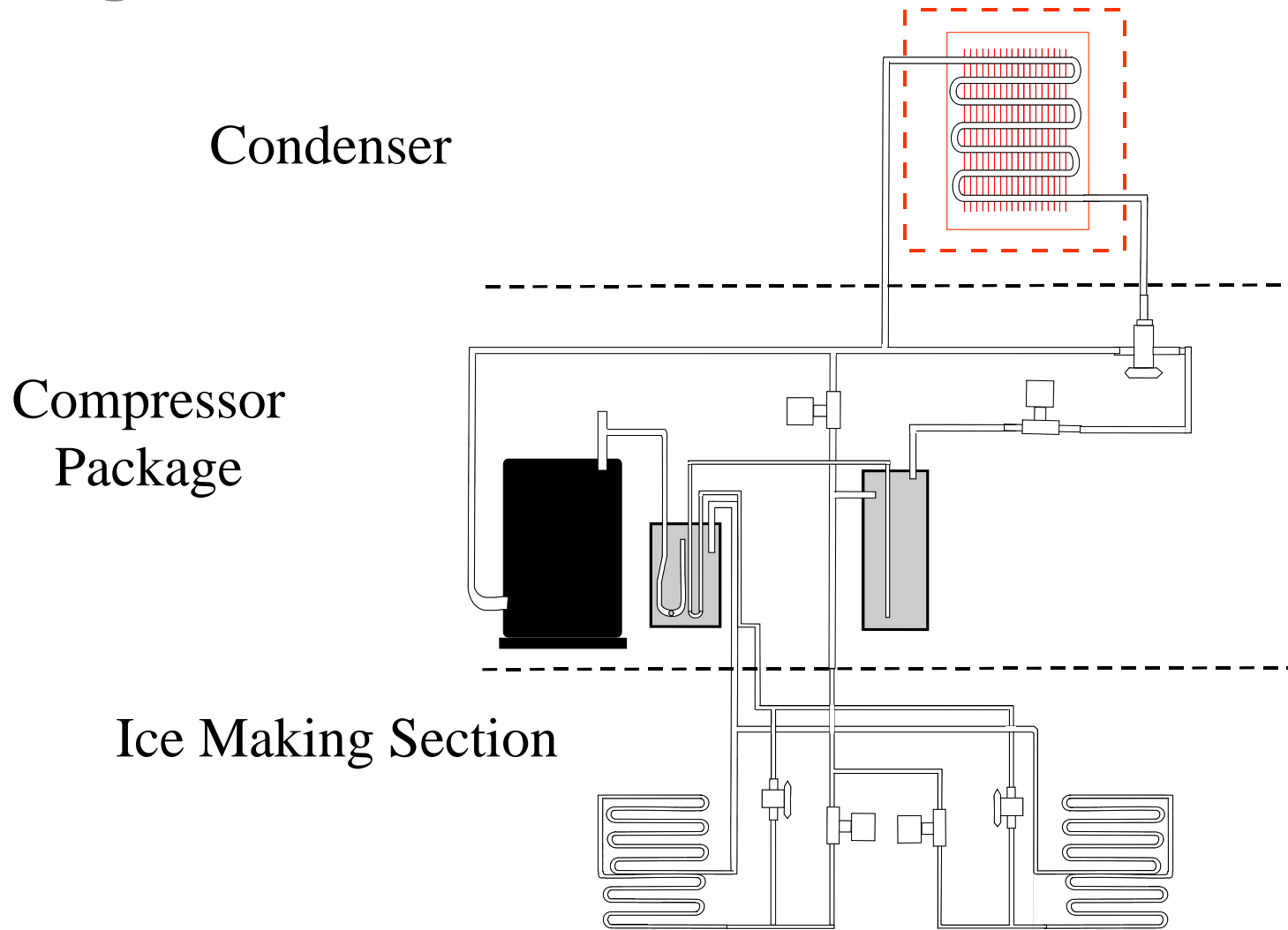
# Eh330 Operation

- Freeze Cycle Time:
  - 9 to 11 minutes at 70/50
  - 12 to 14 minutes at 90/70
- Harvest Cycle Time
  - 30 to 90 seconds

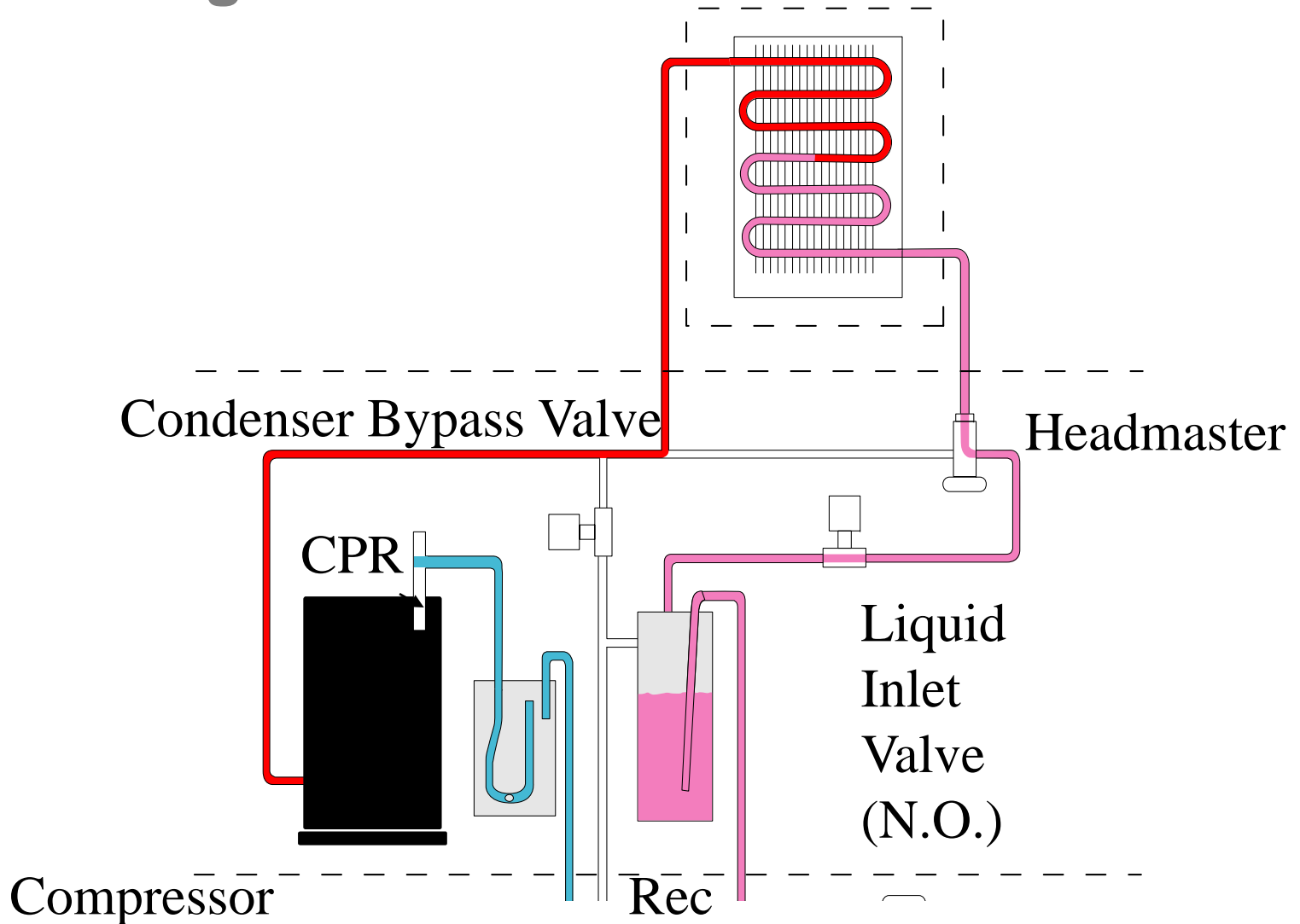
# EH430 Operation

- Freeze Cycle Time:
  - 1400 - between 10 and 25 minutes
  - 1800 - between 10 and 19 minutes
  - 2000 - between 7 and 19 minutes
- Harvest Cycle Time
  - 1400 - between 1 and 1.5 minutes
  - 1800 - between 1 and 1.5 minutes
  - 2000 - between 1 and 2 minutes

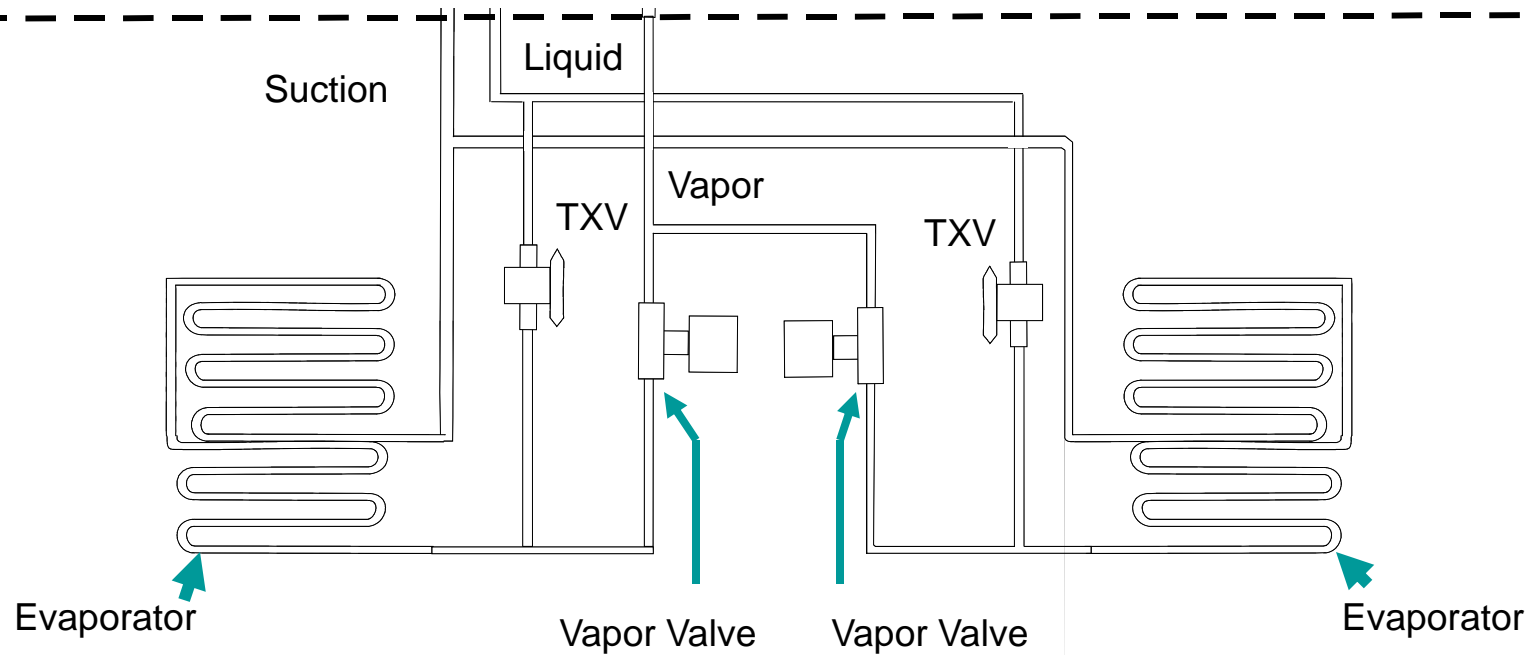
# Refrigeration Schematic



# Condensing Unit



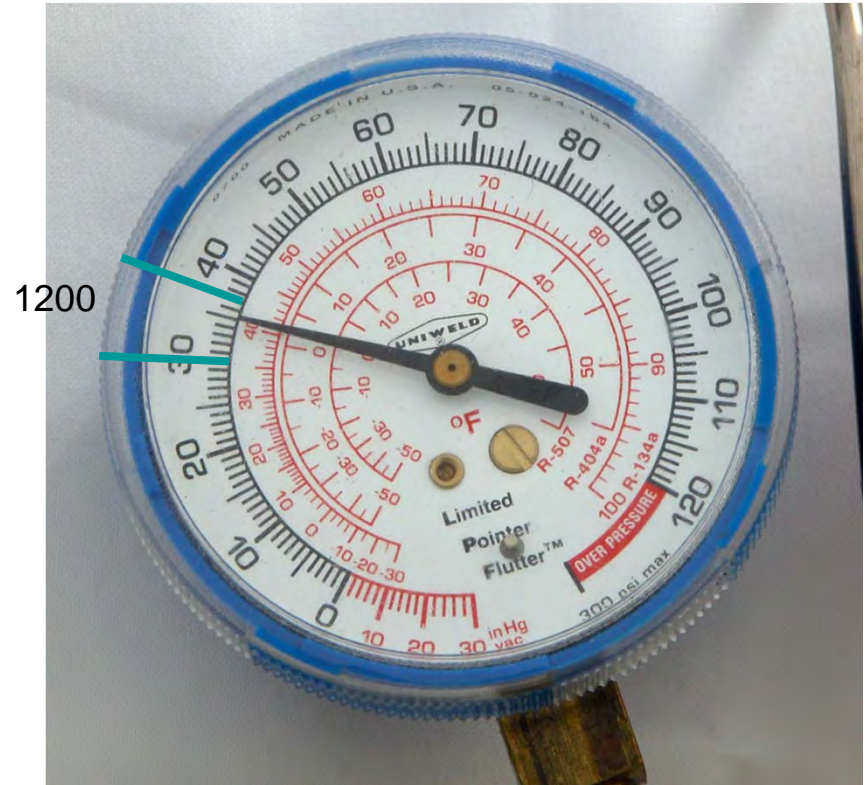
# Ice Making Section – EH430 Example





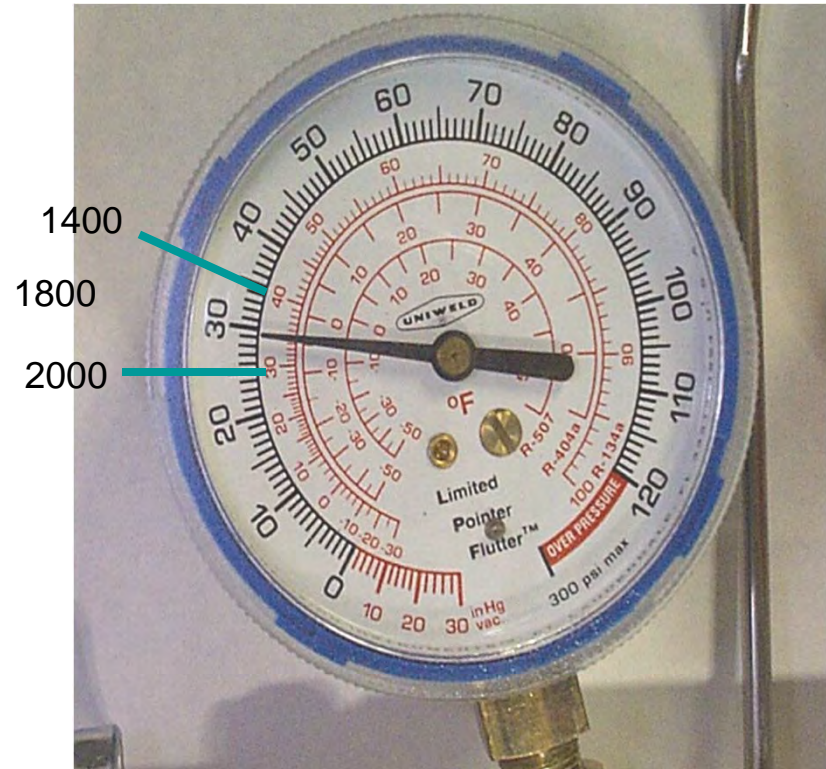
# System Pressures – EH330

- Freeze Cycle
  - Normal ranges vary by ambient
  - Finishes cycle at:
    - 30 PSIG at 70/50
    - 35 PSIG at 90/70
    - 37 PSIG at 120/100
  - Pressures at CP unit and head are equal during Freeze



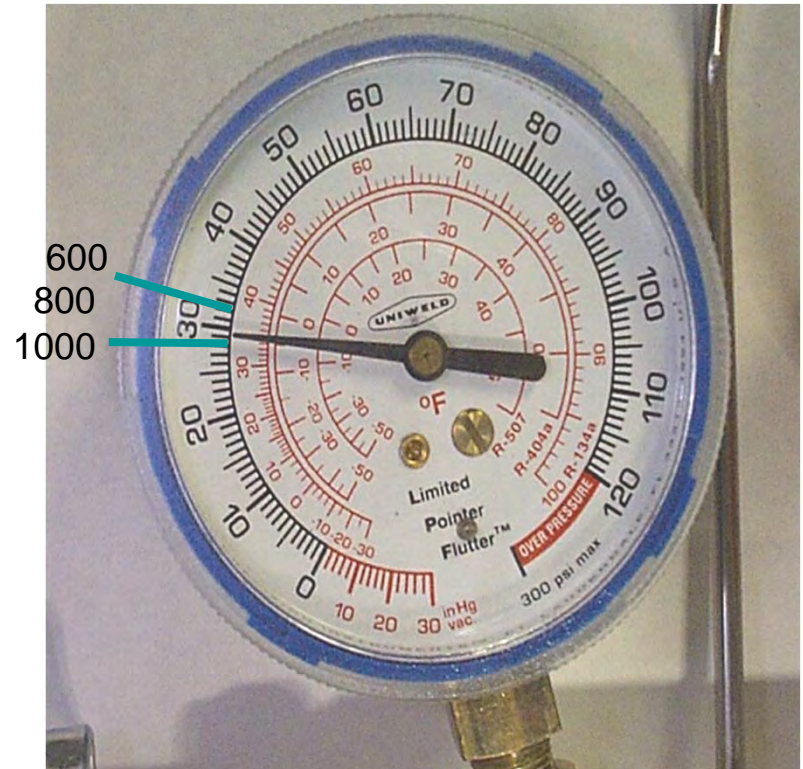
# System Pressures – EH430

- Freeze Cycle
  - Normal ranges vary by capacity and ambient
  - At 70/50:
    - 2000 lb finishes at about 25 PSIG
    - 1800 lb finishes at about 30 PSIG
    - 1400 lb finishes at about 35 PSIG
    - Will be slightly higher in higher ambient
  - Pressures at CP unit and head are equal during Freeze



# System Pressures – EH222

- Freeze Cycle
  - Normal ranges vary by capacity and ambient
  - At 70/50:
    - 1000 lb finishes at about 28 PSIG
    - 800 lb finishes at about 30 PSIG
    - 600 lb finishes at about 32 PSIG
    - Will be slightly higher in higher ambient
  - Pressures at CP unit and head are equal during Freeze



# System Pressures – EH130

- Freeze Cycle
  - Normal ranges vary by ambient
  - Finishes cycle at
    - 32 PSIG at 70/50
    - 33 PSIG at 90/70
    - 40 PSIG at 120/100
  - Pressures at CP unit and head are equal during Freeze



# System Pressures

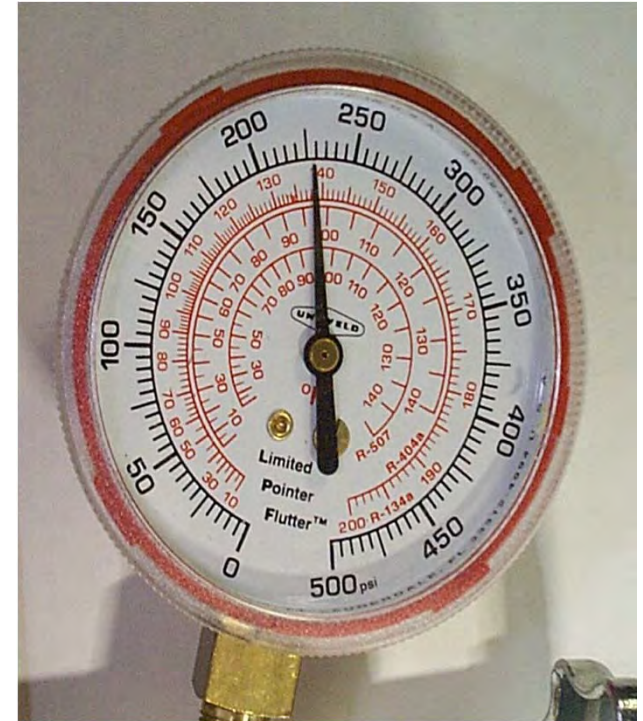
- Harvest Cycle

- At the ice making section, low side pressure rapidly increases to 95 - 105 PSIG
- At the CP unit compressor access valve, dome pressure is limited by the CPR valve to 55 - 60 PSIG during harvest



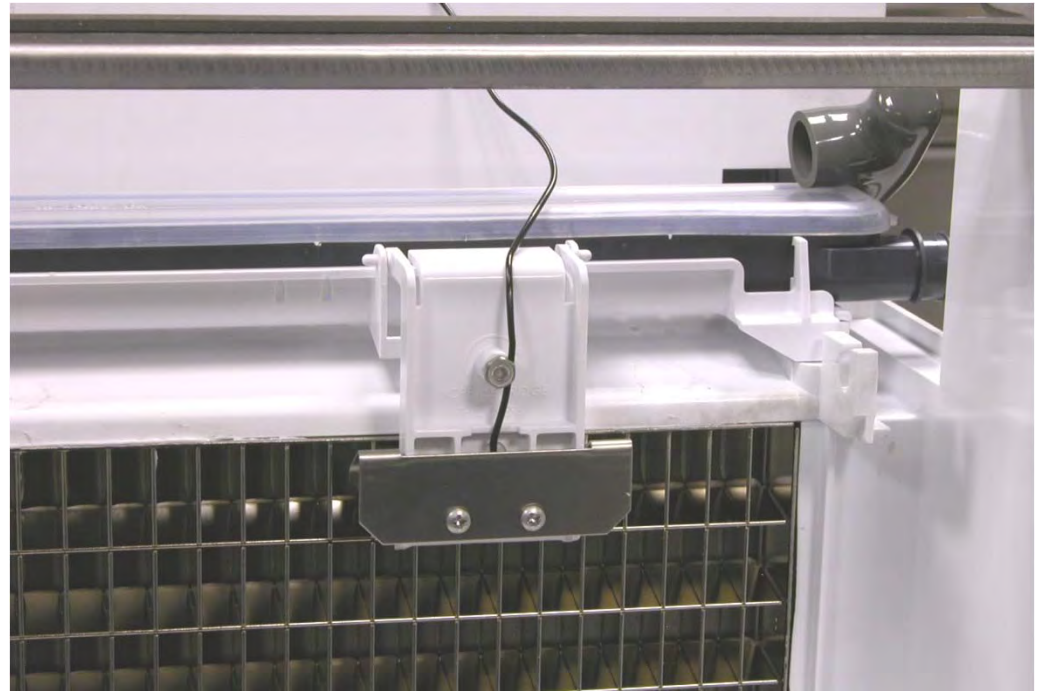
# System Pressures

- CP Unit
  - Discharge during low ambient freeze will be about 225 PSIG
    - Headmaster rated for 217, there is some variation unit to unit
  - Discharge during harvest will be about 100 PSIG
  - High Pressure Cut Out opens at 450, closes at 350 PSIG



# Maintenance

- De-lime with Scotsman Clear 1 Ice Machine Scale Remover
- Check distributor for scale build up



# Service Diagnosis

- What happens if?
- Vapor Inlet Valve Does Not Open
  - Vapor line hot
  - Discharge pressure increases
  - Low side pressure not as high as normal - 80
  - No or partial ice release
  - Code 2



# Service Diagnosis

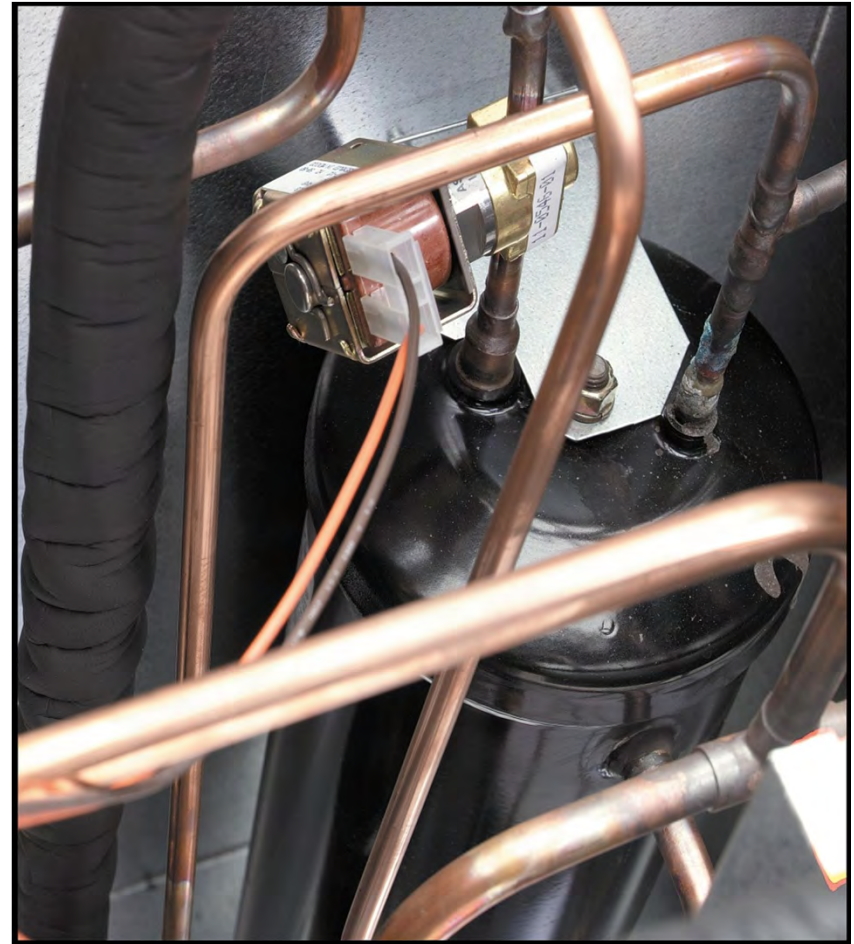
- What happens if?
- Control wire becomes unplugged
  - CP unit does not operate
  - Exceeds maximum freeze time
  - Code 1

# Service Diagnosis

- What happens if?
- Condenser by pass valve does not open
  - High pressure cut out opens and closes
  - No ice release
  - Code 2

# Service Diagnosis

- What happens if?
- Receiver inlet valve does not close during harvest
  - Very little change
- If it sticks closed
  - Hi discharge pressure cut out opens
  - Code 1



# Service Diagnosis

- What happens if?
- Headmaster is stuck in bypass
  - Very little liquid flow to TXVs
  - Long freeze cycle
  - Controller shows code 1



# Service Diagnosis

- What happens if?
- There is a refrigerant leak
  - No change until refrigerant level drops below the operational threshold for the ambient
    - Headmaster will try to maintain minimum discharge pressure - but will be hissing as gas flows through
    - Ice formation will be poor
    - Low capacity/long freeze cycle will result
  - Add charge to confirm, if ice making resumes with normal discharge pressure there is a leak

# Service Diagnosis

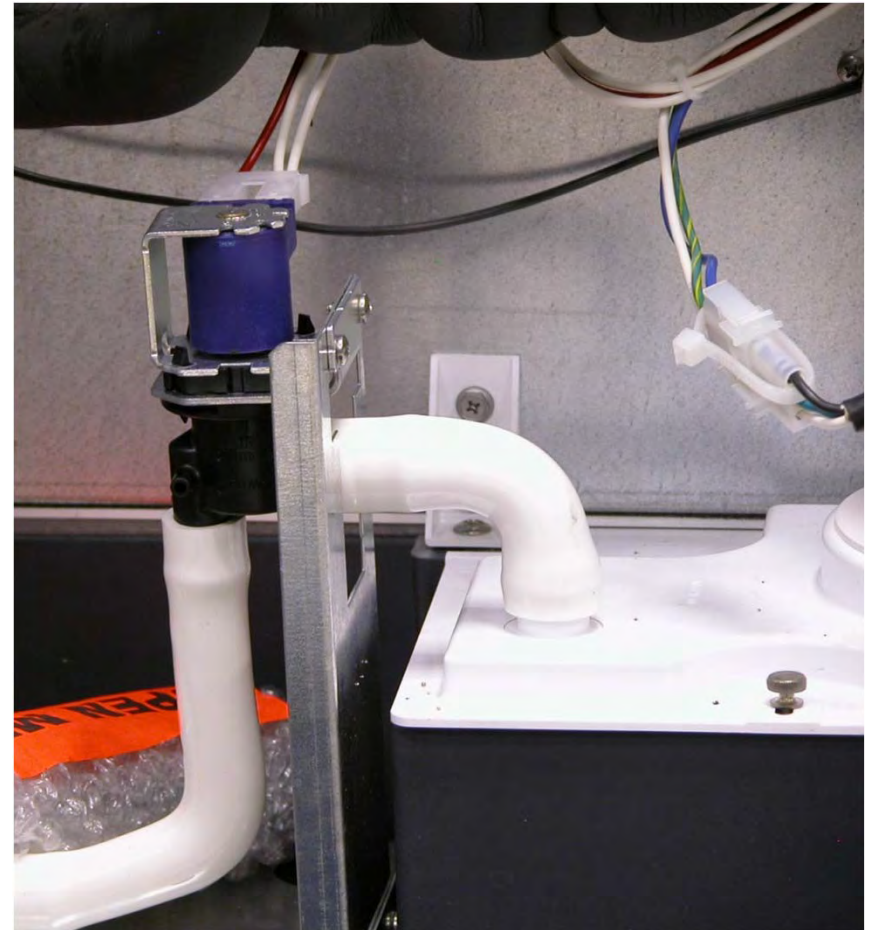
- What happens if?
  - TXV has high superheat?
    - Poor ice formation, ok at top of evaporator, thin in the middle
    - Similar to low refrigerant charge
  - TXV has low superheat?
    - Long freeze cycle

# Service Diagnosis

- What happens if?
- There is no water to the ice making section
  - Water is part of the recipe for ice!
  - Controller will stop unit operation but retry filling every 20 minutes until water is restored

# Service Diagnosis

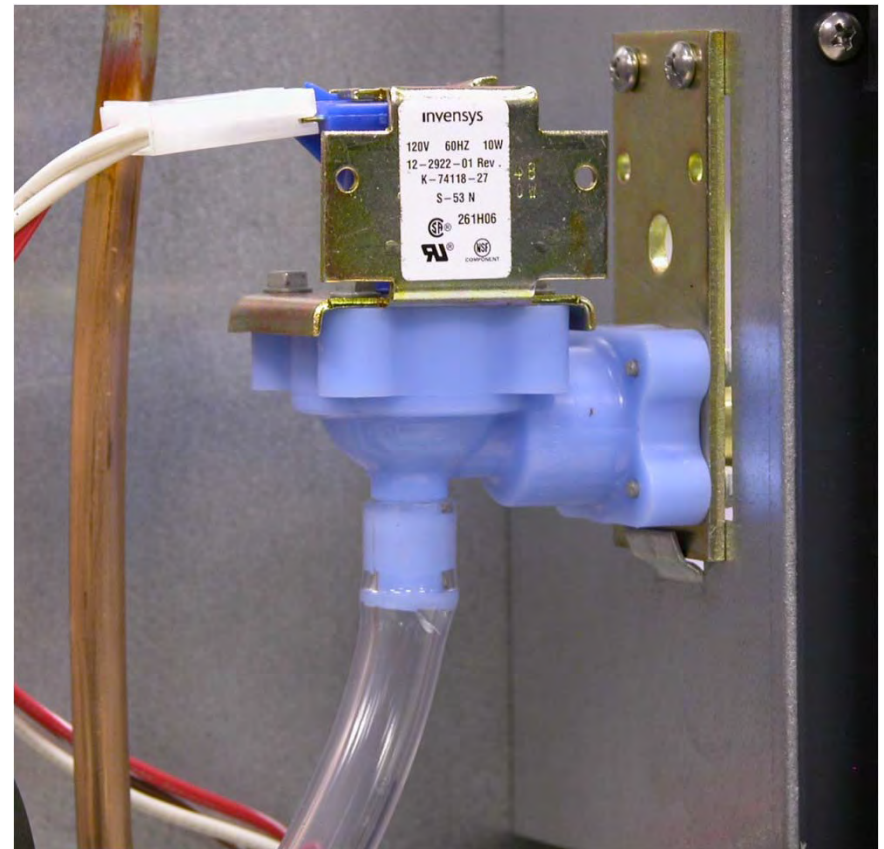
- What happens if?
- The purge valve leaks and drains the reservoir
  - Reservoir may refill during the freeze cycle
  - Thick ice at bottom of slab





# Service Diagnosis

- What happens if?
- The inlet water valve leaks through
  - Keeps adding water (heat load) to reservoir
  - Result is a long freeze cycle



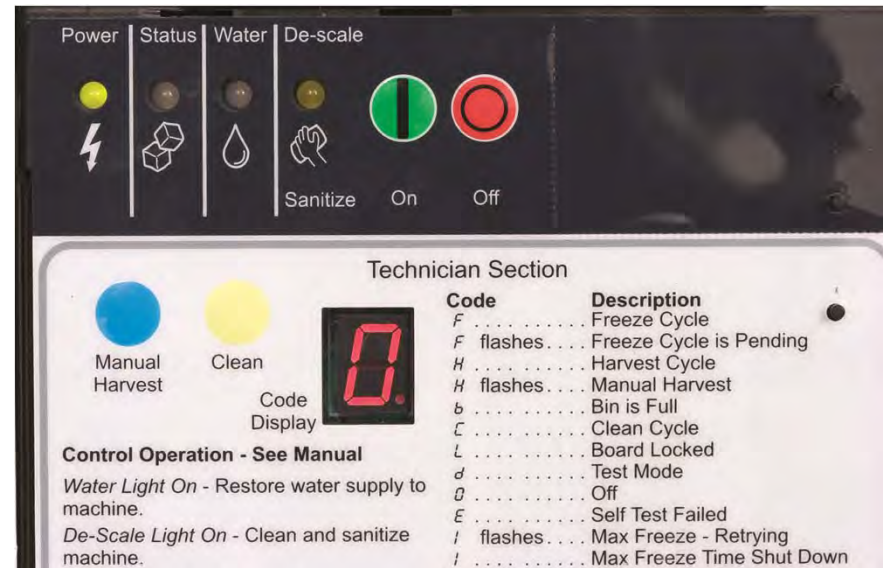
# Control Button Processes

- Recall diagnostic code
  - Push and hold Off to shut down
  - Push and hold Off again until the display code changes
  - Push and release the Harvest button to cycle through the last 10 diagnostic codes, from latest to oldest



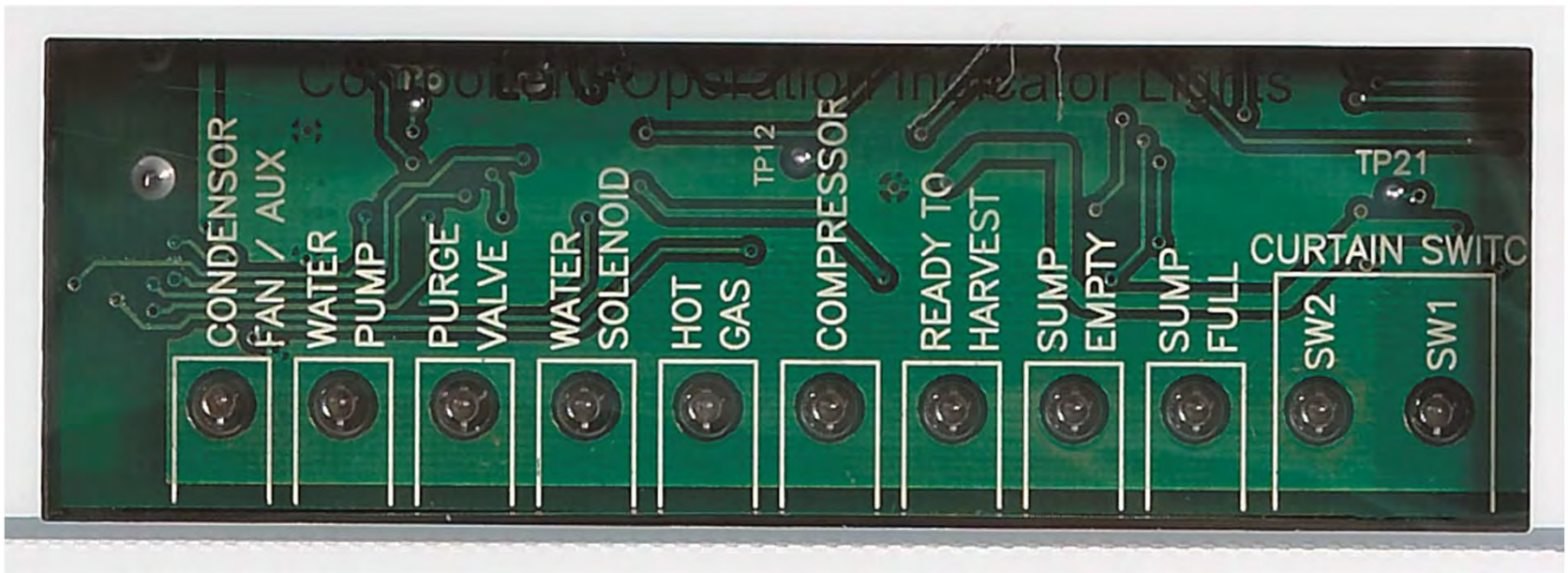
# Controller Button Processes

- Clear all diagnostic codes
  - Push and hold Off to shut the machine down
  - Push and hold both the Clean and Harvest buttons for 3 seconds

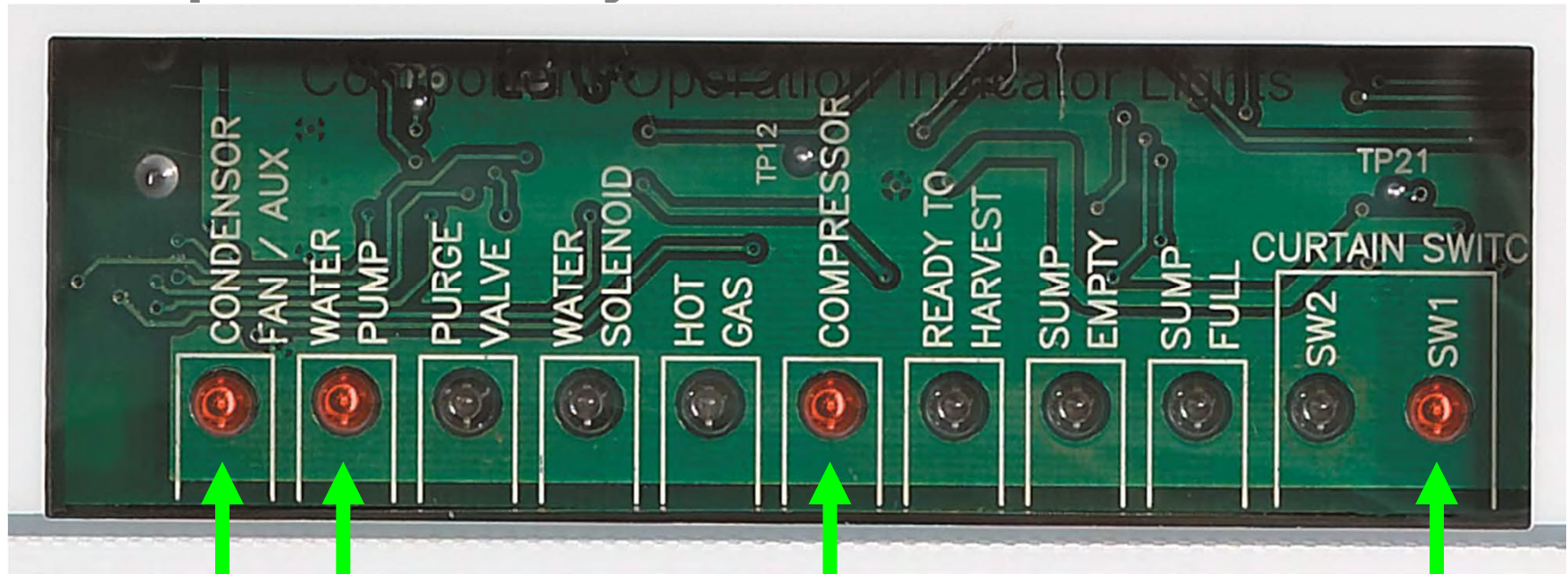


# Prodigy Diagnosis

- Use the controller's component indicator lights to check if a component is operating when it should be.

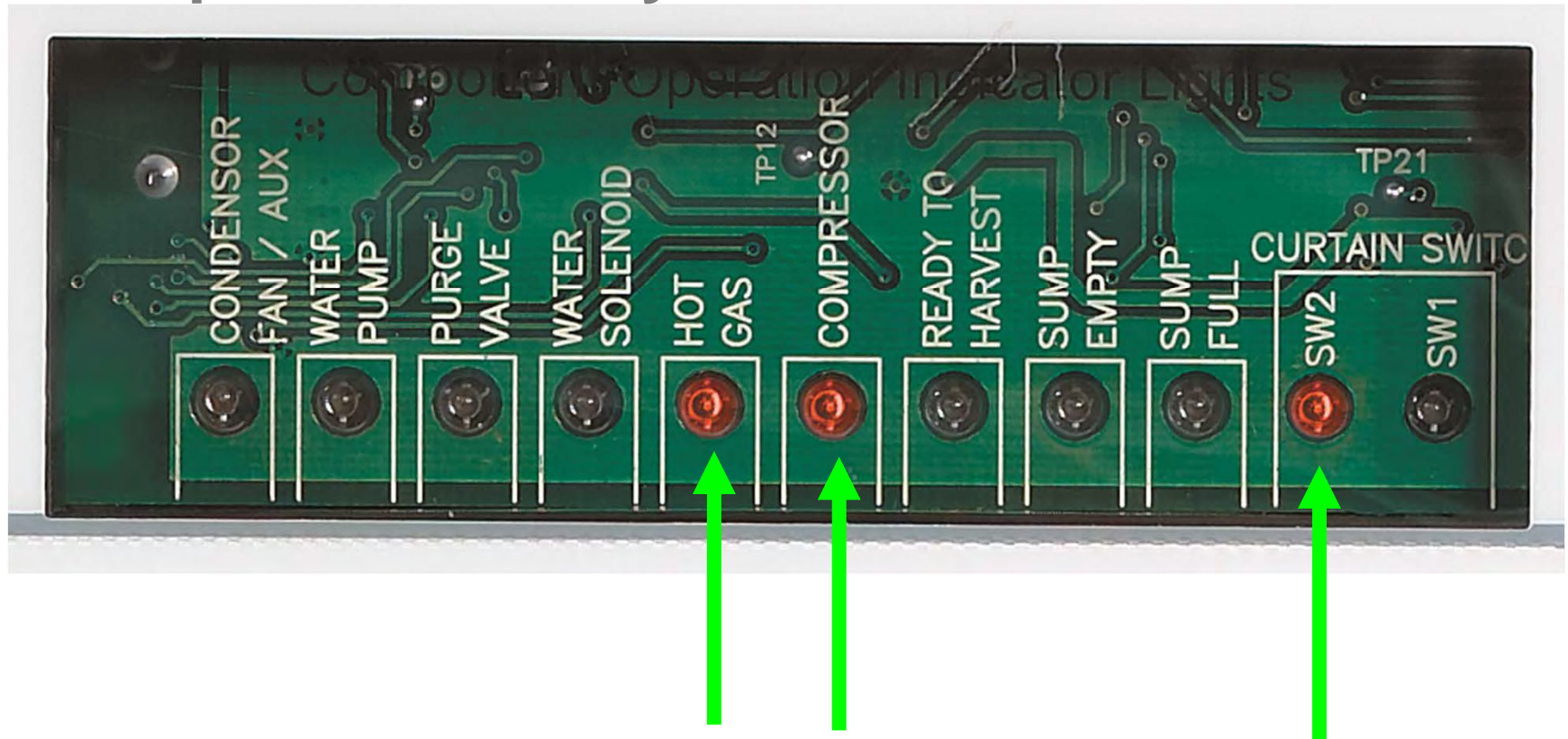


# Example: Freeze Cycle



On but not  
used in  
Eclipse

# Example: Harvest Cycle



# Service Diagnosis

- What happens if?
- The condenser fan stops
  - CP unit's hi pressure cut out will open
  - Maximum freeze time will be exceeded
  - Head's controller will shut system off
  - Controller will display code 1

# Service Diagnosis

- What happens if?
- Both the solenoid valves in the condensing unit do not work
  - Very, very unlikely, but
    - The discharge pressure during harvest will be about 150 PSIG
    - The low side pressure during harvest will be less than 90 PSIG
    - The ice will harvest slowly
    - The refrigerant flowing out of the receiver will make a whistling noise



# Service Diagnosis

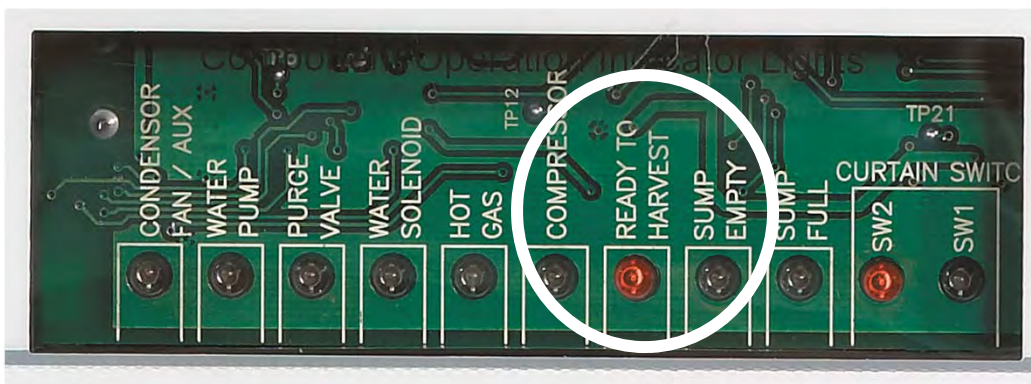
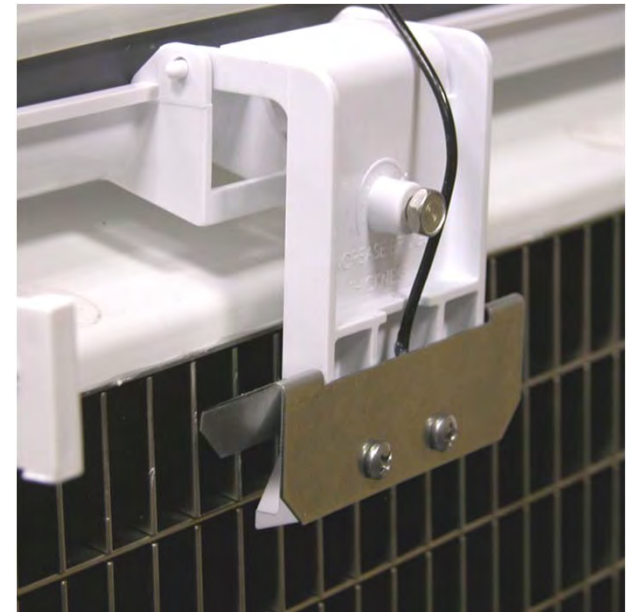
- What happens if?
- The CPR valve fails
  - Pressure during harvest will not be at the pre-set point
    - 55 to 60 PSIG
  - Will not hold an adjustment
  - No external symptom
- CPR setting should be checked if compressor is replaced

# Service Diagnosis

- What happened if?
- The controller displays code **1**
  - Maximum **freeze** time exceeded
    - Dirty condenser coil
    - Fan motor inoperative
      - Hi discharge pressure caused compressor to shut off
    - No water over evaporator, no ice made
    - Lack of refrigerant, no ice made

# Diagnostics - Sensors

- Ice thickness sensor
  - Continuity probe
  - Check by grounding metal tip to cabinet and observing Ready To Harvest light

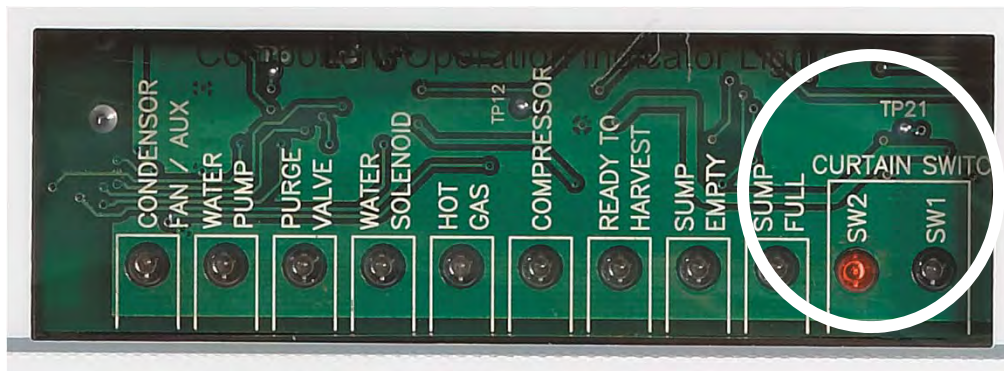


# Service Diagnosis

- What happened if?
- The controller displays code **2**
  - Maximum **harvest** time exceeded
    - Vapor valves did not open
    - Curtain did not open
      - Ice too thin
      - Ice normal at top, thick on bottom

# Diagnostic - Sensors

- Curtain Switch
  - Magnetic reed switch
    - Use indicator light or ohmmeter
  - When curtain is CLOSED, light is OFF
    - Single plate models have 1 light on all the time

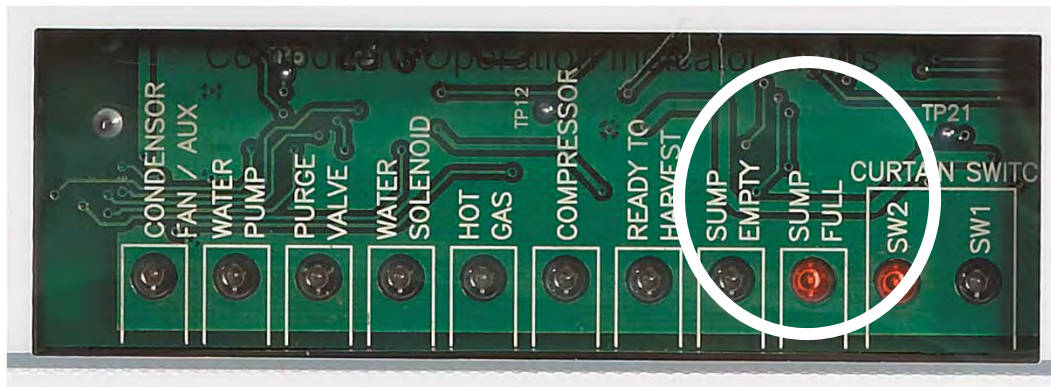


# Service Diagnosis

- What happened if?
- The controller displays code **3**
- Slow or **no water** fill
  - Possible clogged water filters
    - Low water level - leaks out
    - Water level sensor not working or harness connection poor

# Diagnostic - Sensors

- Water Level Sensor
  - Continuity probe
  - Check by connecting two short probes
  - Sump full light should be On



# Service Diagnosis

- What happened if?
- The controller displays code 4, 5 or 7
  - This indicates that the temperature sensors are not working or not plugged in. They need to be plugged back in or replaced.
  - The ice machine will operate without the thermistors working, but it is limited in its diagnostics that way



# Service Diagnosis

- What happened if?
- The controller displays code **8**
  - Freeze cycle **too short** – less than 6 minutes
    - Excess water flowing near the ice thickness sensor
    - Incomplete harvest of previous cycle

# Summary

- Eclipse is a three part ice making system
- There are four ice making heads
- There are six compressor packages
- There are three single circuit condensers
- There are two 2 circuit condensers
- R-404A refrigerant